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ASSEMBLY INSTRUCTIONS

ASSEMBLY INSTRUCTIONS

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1.1 GENERAL

The Assembly must be carried out strictly in accordance with the assembly instructions. Incorrect assembly can lead to a safety risk.

All components must be assembled professionally by trained personnel.

PLEASE NOTE: Fittings and connectors for the individual components may be contained in the fittings package supplied.

Some fittings, for example heavy-duty mounting elements, are supplied without fixing material. The suitability of the wall / ceiling must be checked to ensure that the fixing devices are able to withstand the forces that will be present. Suitable material must be procured and incorporated in accordance with the nature of the wall.

When installing the carcases, ensure that they cannot tip over or become displaced at a later stage. The cabinet hangers supplied must be used. If wall mounting is not possible (for example with an island solution), the cabinets must be fixed to the floor with the anti-tip device (see 2.26 Tilt protection)

If the cabinets are not installed correctly, this can result in serious damage to property and personal injury. Beckermann accepts no liability for damage caused by incorrect assembly.

Following completion of assembly, the marking for placing on the market (label) must be affixed in a suitable place (visible, but inconspicuous).

1.2 FIRST STEPS

Check the room for any unevenness of the floor and walls and level out accordingly.

Remove doors, drawers and similar from the carcase to enable easier assembly.

Place the fronts and drawers on a soft surface, for example a packing blanket.

Never place drawers on their fronts.

2 ASSEMBLY OF BASE UNITS

The carcasses must be set up straight and without gaps using a suitable measuring tool.

The carcasses must be screwed together through the sides. Screws for connecting are included in the fittings package.

Base units at wall cabinet depth are supplied with hangers and rails. We recommend using these as well. Dependent on the load distribution, there is a risk of tipping over when the cabinet is open.

Metal brackets for wall mounting of base units are not included as standard in the package and must be ordered separately.

2.1 ATTACHING THE ADJUSTABLE FOOT



**Illustration 1-Adjustable foot
standard**

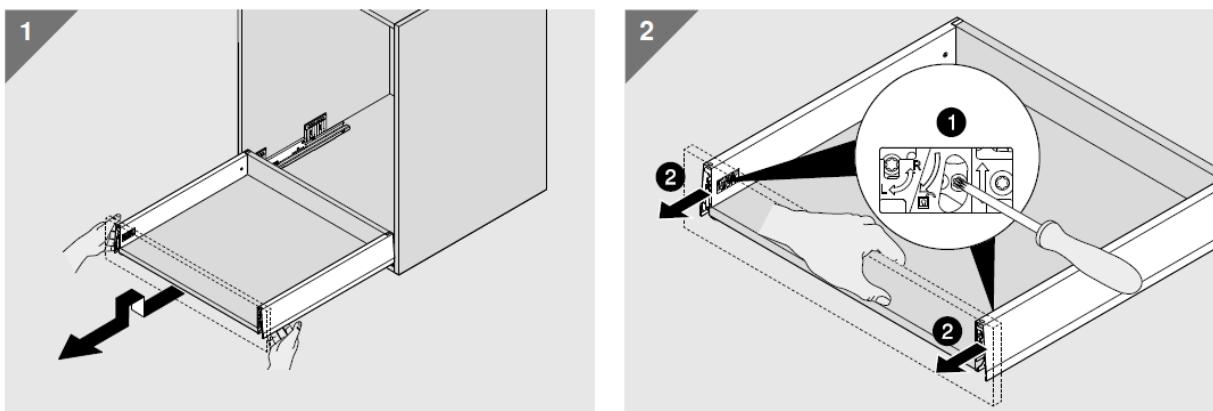
- The adjustable foot is pressed into the base plate
 - **IMPORTANT:** Ensure that the foot is completely flush with the plinth.

Adjusting the foot

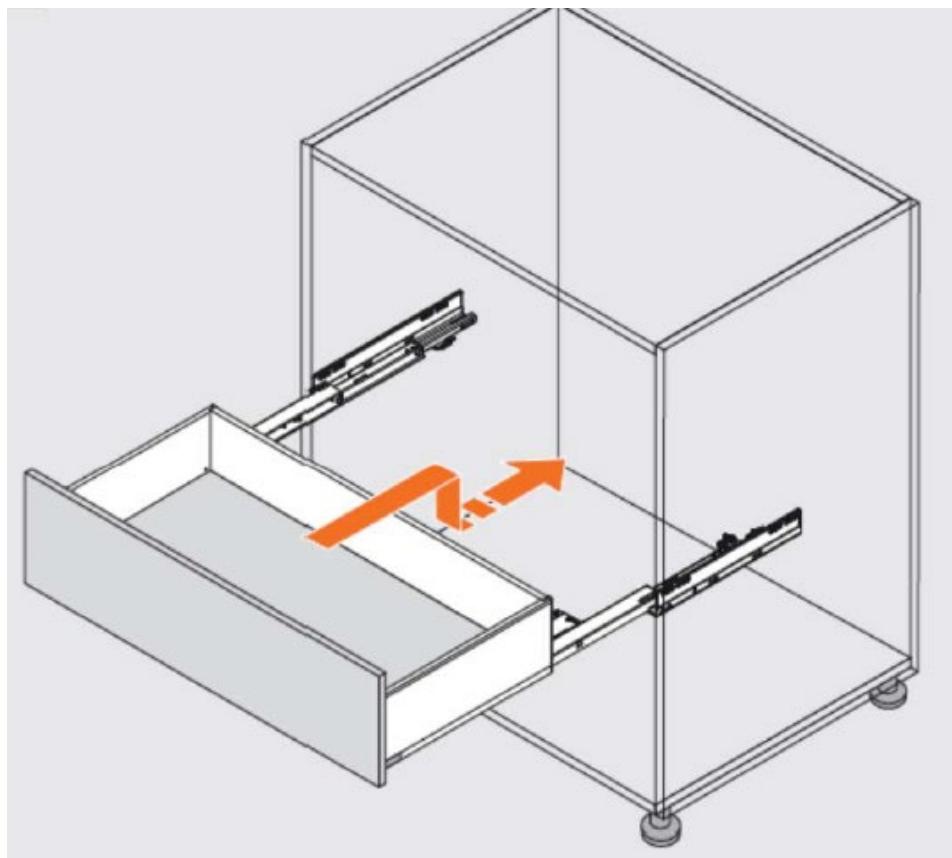
- The **front feet** can be adjusted from the front under the cabinet
- The **rear feet** can be adjusted with a cross-head ("Phillips") screwdriver (3) through a hole in the bottom of the cabinet.

PLEASE NOTE: It is important to adjust all the feet appropriately so that the weight can be transferred as intended. If the feet are set too short, it can lead to parts deforming / sagging.

2.2 DISASSEMBLY/ASSEMBLY OF MERIVOBOX DRAWERS

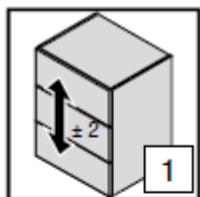
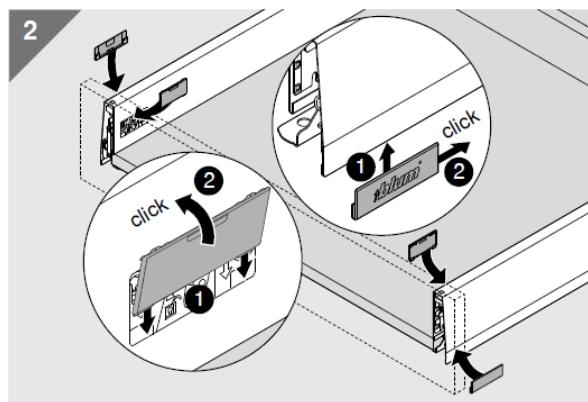
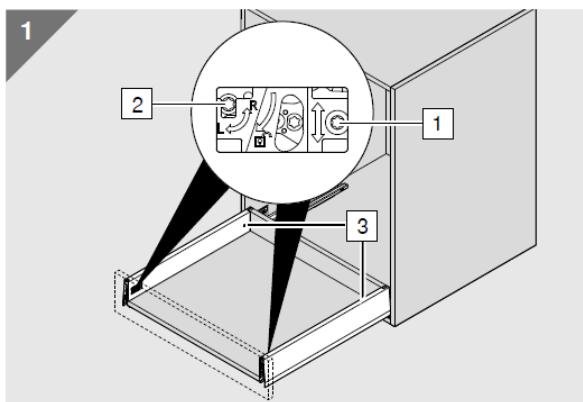


- Pull out the drawer completely and detach it by giving it a short jolt upwards.

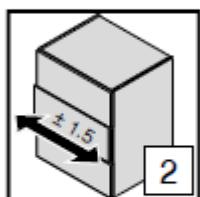


- Place the drawer on the runner and close it with a little momentum.
- When you hear a click, the drawer is locked into place.

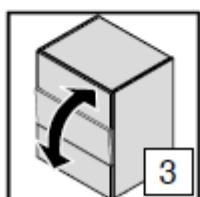
2.3 ADJUSTING THE MERIVOBOX DRAWER



- height



- width

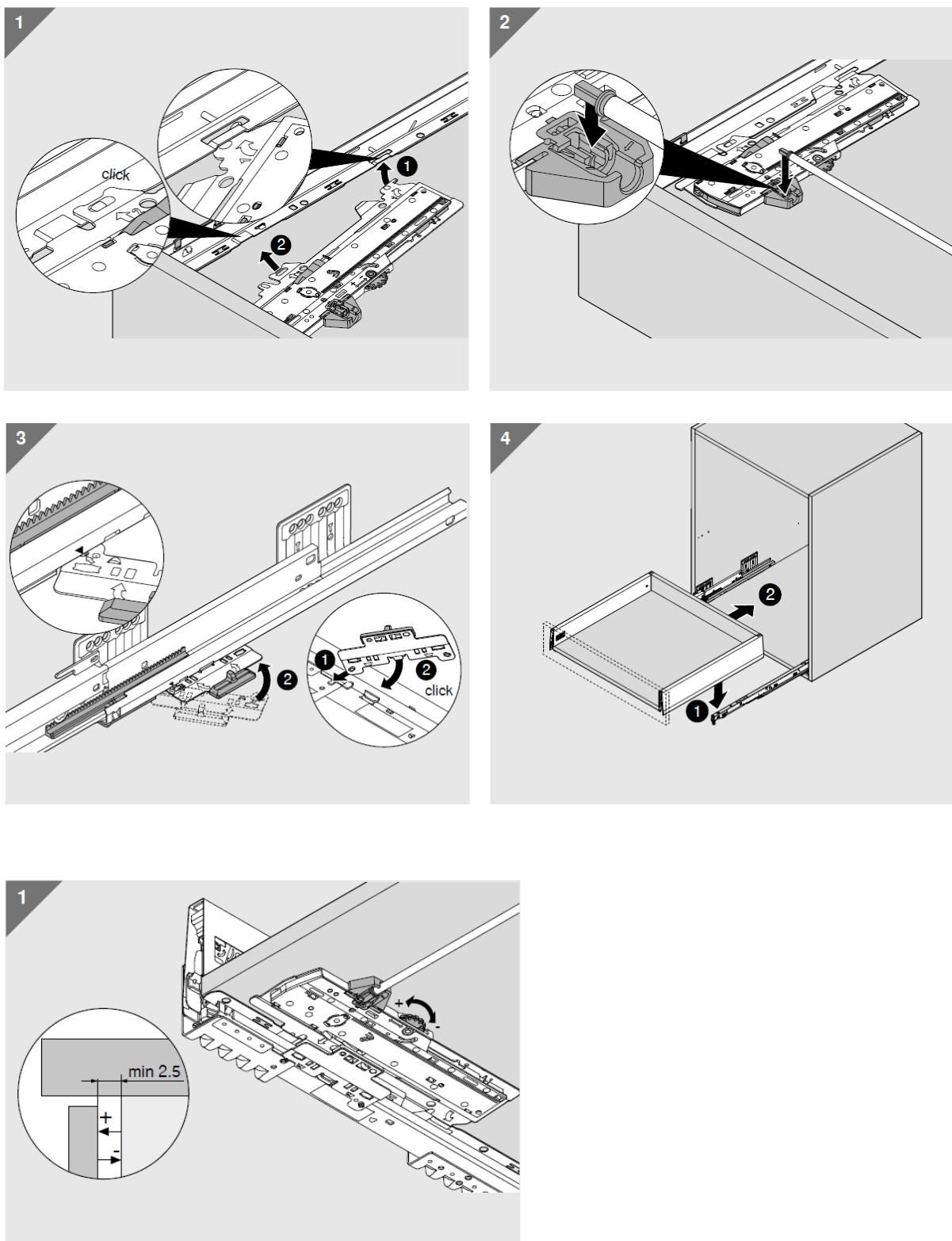


- slope

After adjusting, make sure that the bracket at the front is screwed to the underside of the base (bottom panel).

The bracket protects the base from bending, but the gap between the front and the base is closed by screwing it in place.

2.4 ADJUSTING TIP-ON FOR MERIVOBOX



2.5 DISASSEMBLY/ASSEMBLY OF ANTARO/INTIVO DRAWERS (PREVIOUS MODEL)

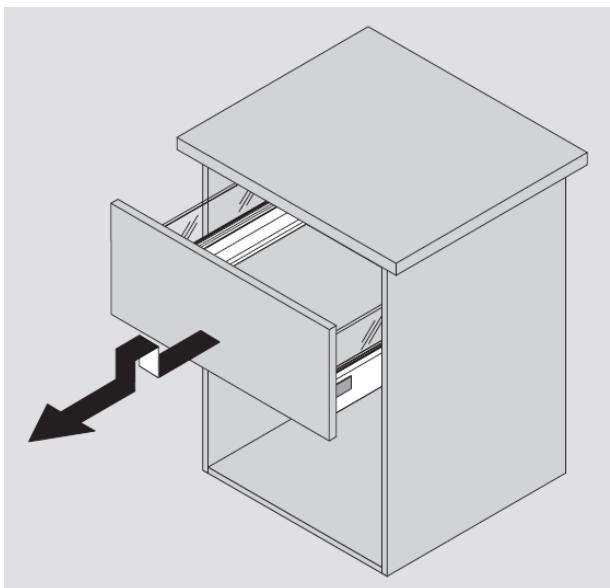


Illustration 1- Disassembling the Antaro / Intivo drawer (light grey drawer)

- Pull out the drawer completely and detach it by giving it a short jolt upwards.

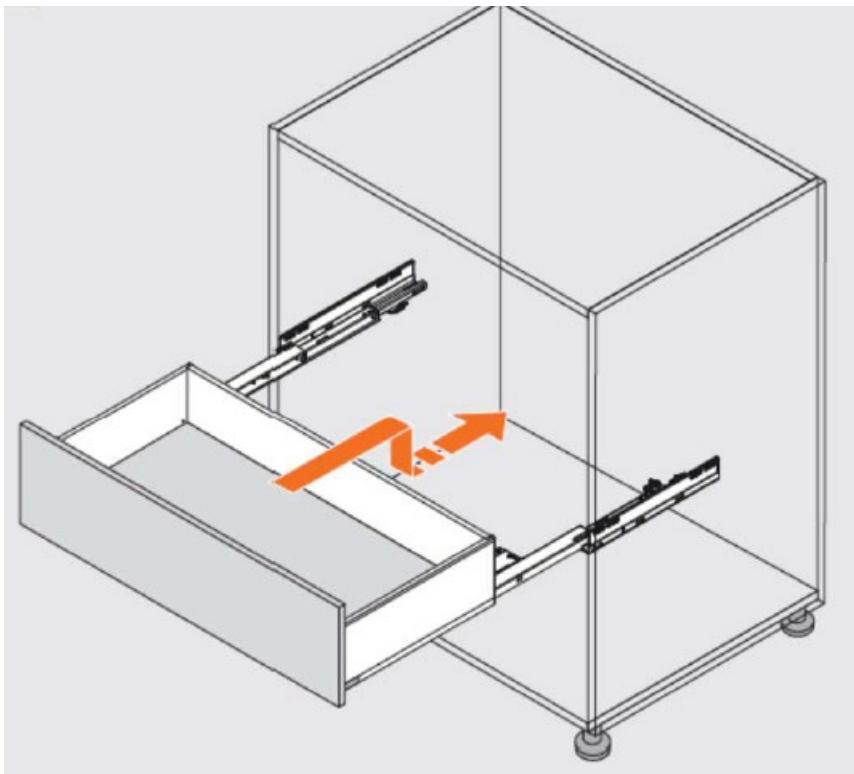


Illustration 3-Assembly of drawers (all models)

- Place the drawer on the runner and close it with a little momentum.
- When you hear a click, the drawer is locked into place.

2.6 ADJUSTING THE DRAWER FRONTS ANTARO/INTIVO (PREVIOUS MODEL)

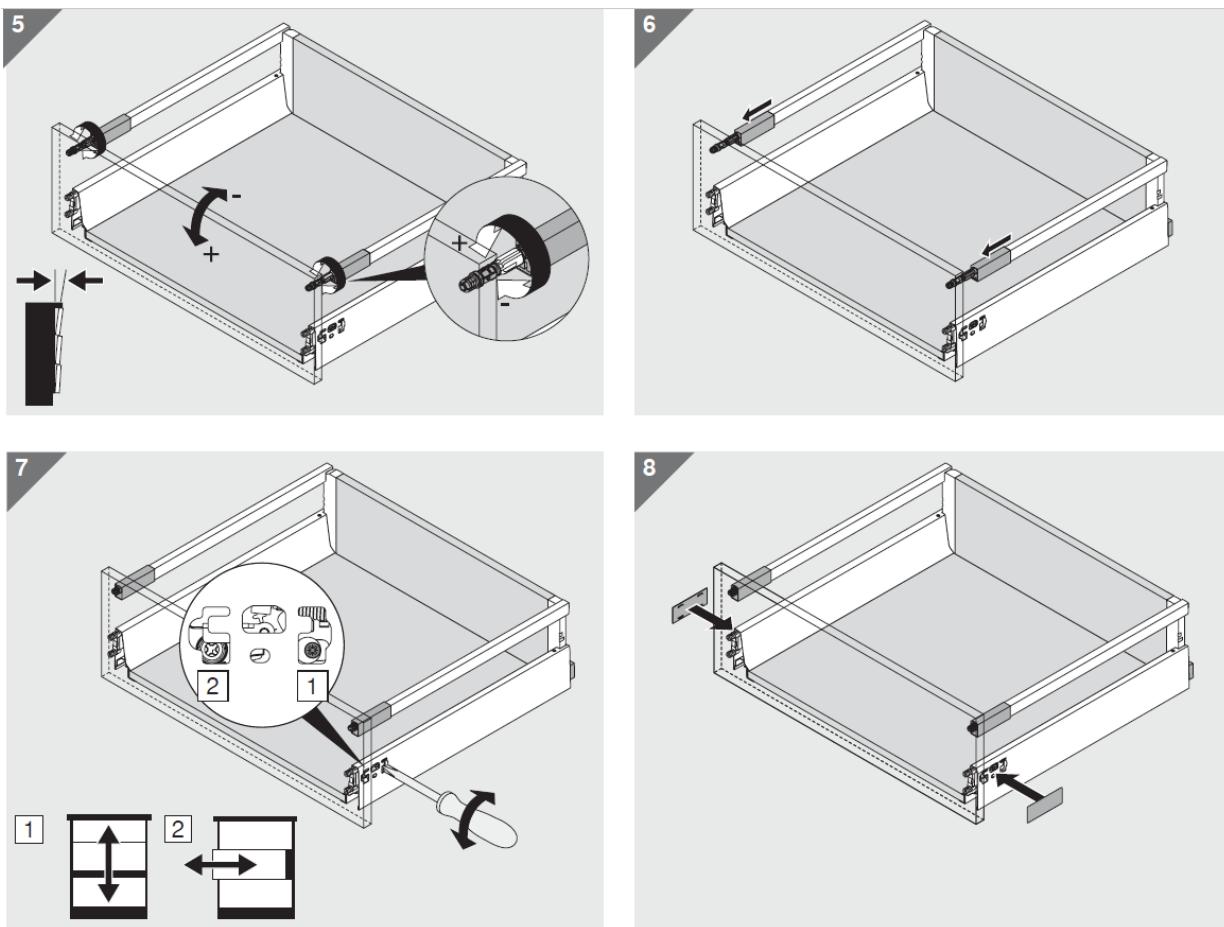


Illustration 4-Adjusting Antaro/Intivo fronts

After adjusting, make sure that the bracket at the front is screwed to the underside of the base (bottom panel).

The bracket protects the base from bending, but the gap between the front and the base is closed by screwing it in place.

2.7 DISASSEMBLY OF FRONT PANEL ANTARO/INTIVO (PREVIOUS MODEL)

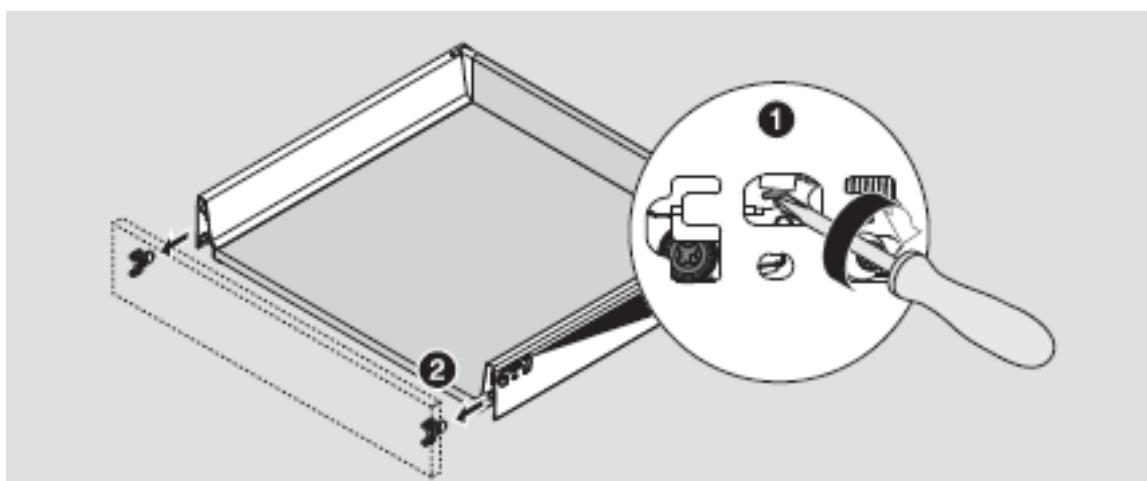


Illustration 5- Disassembling front panel

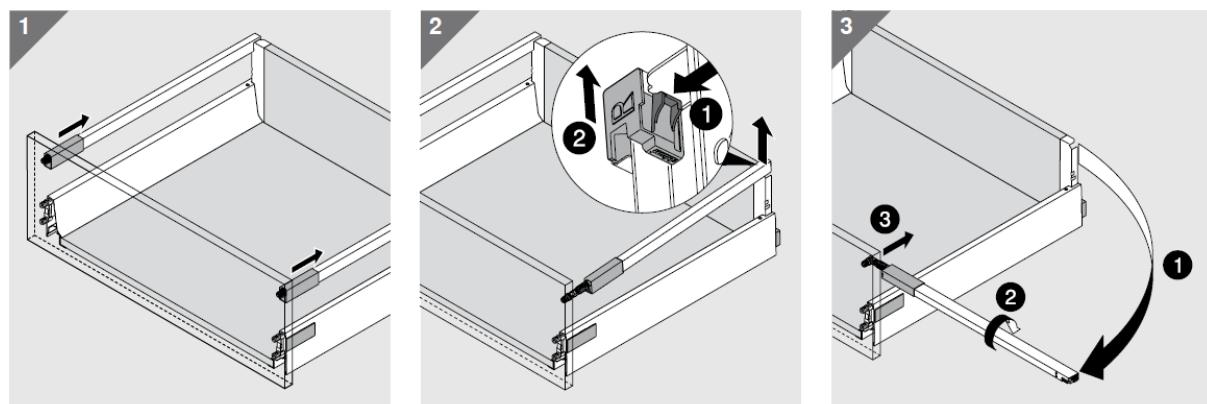


Illustration 6- Disassembling front panels with rail

2.8 ADJUSTING TIP-ON FOR ANTARO/INTIVO (PREVIOUS MODEL)

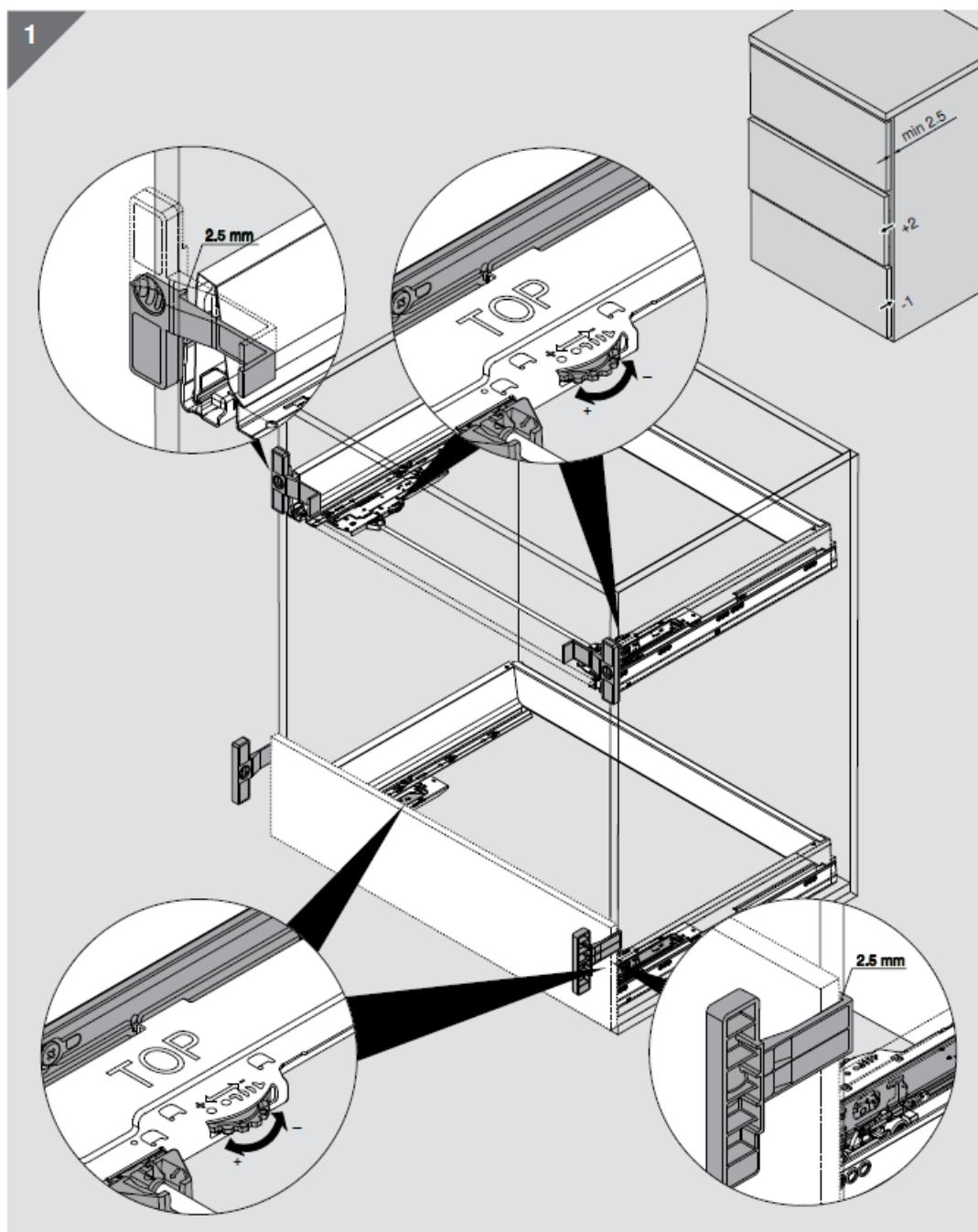


Illustration 7-Adjusting Tip-On Antaro/Intivo



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tandembox-antaro/verarbeitung-montage/](https://www.blum.com/de/de/produkte/boxsysteme/tandembox-antaro/verarbeitung-montage/)

2.9 DISASSEMBLY/ASSEMBLY OF LEGRA DRAWERS (PREVIOUS MODEL)



Illustration 8-Disassembling the Legra drawer (graphite-coloured drawer)

- Press the grey plastic clips onto the rail on both sides
- The drawer can now be pulled forward from the rail

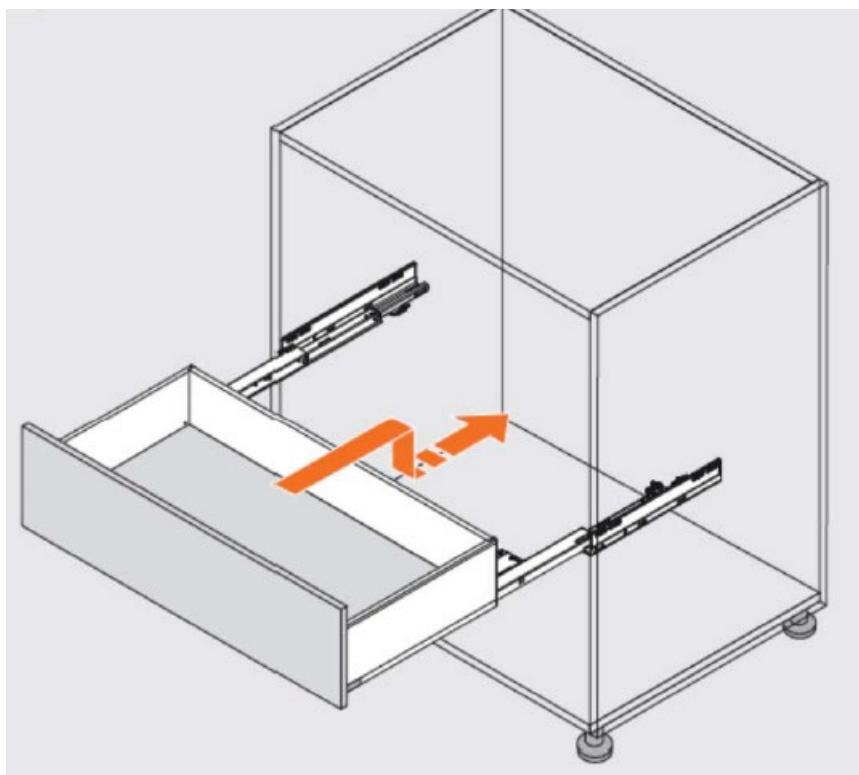


Illustration 9-Assembly of drawers (all models)

- Place the drawer on the runner and close it with a little momentum.
- When you hear a click, the drawer is locked into place.

2.10 ADJUSTING THE LEGRA DRAWER (PREVIOUS MODEL)

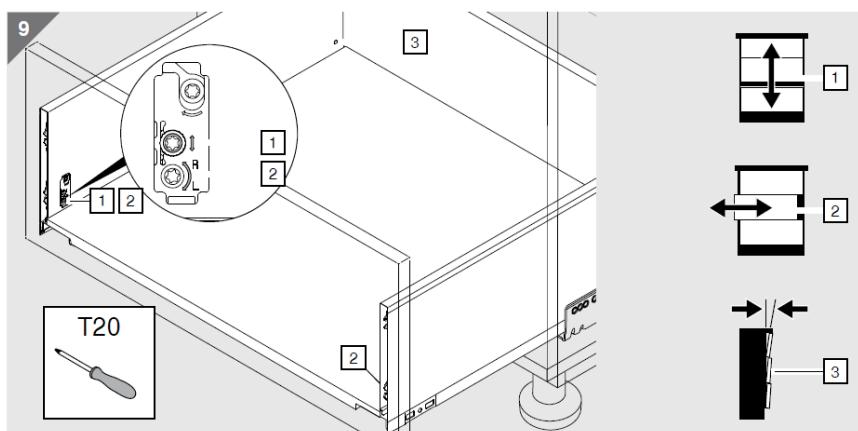


Illustration 2-Adjusting the Legra front

Adjustments are needed on both sides in order to adjust the front panel correctly.

After adjusting, make sure that the bracket at the front is screwed to the underside of the base (bottom panel).

The bracket protects the base from bending, but the gap between the front and the base is closed by screwing it in place.

2.11 DISASSEMBLY OF FRONT PANEL (PREVIOUS MODEL)

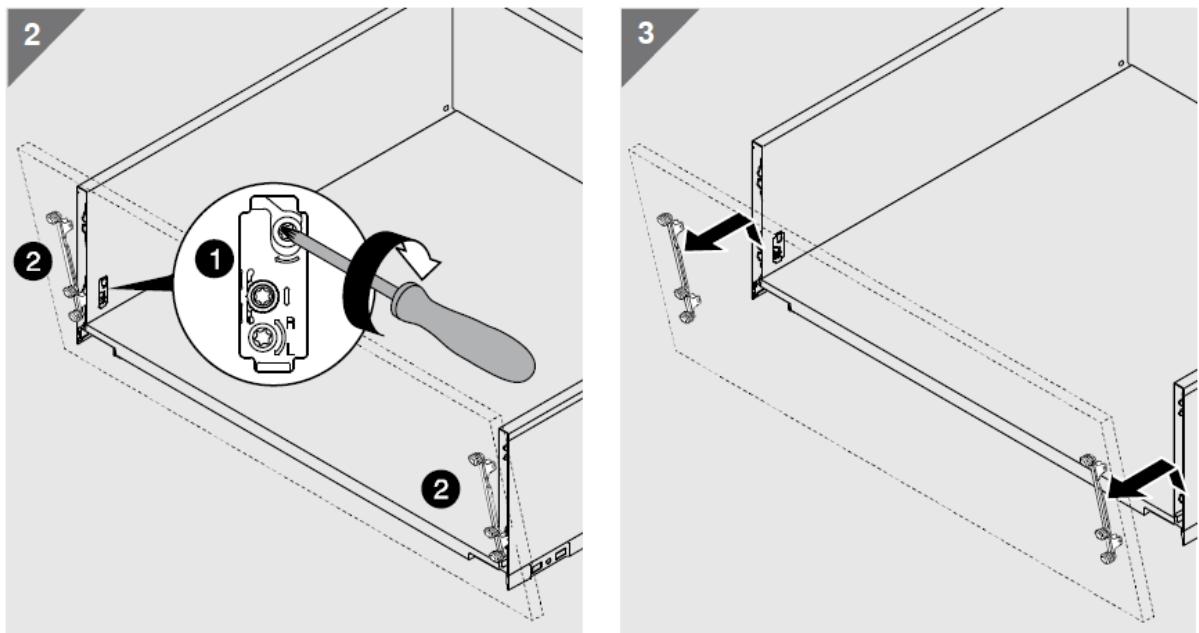


Illustration 11- Disassembling the Legra front

2.12 ADJUSTING TIP-ON FOR LEGRA (PREVIOUS MODEL)

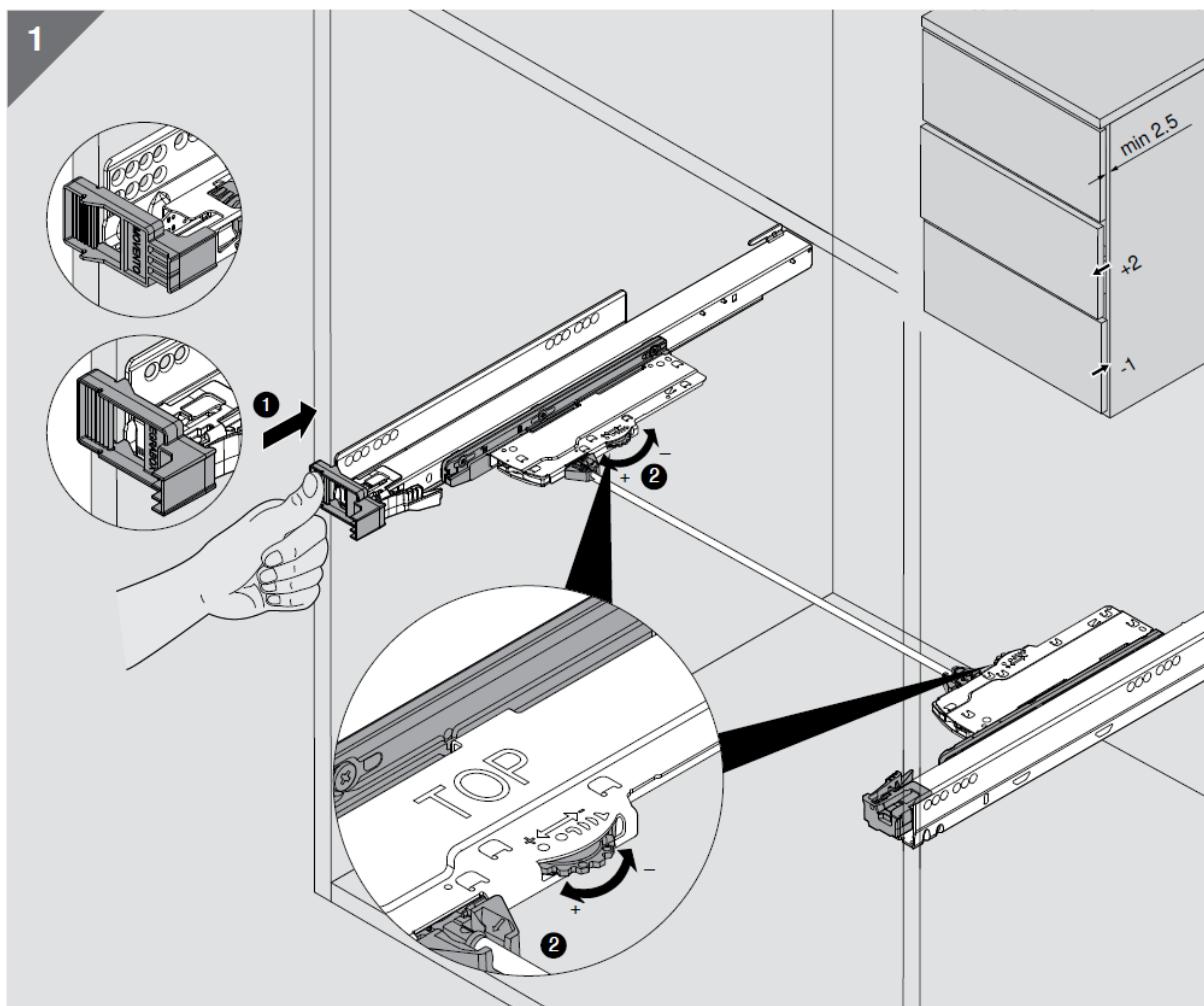


Illustration 12-Tip-On Drawer Legra

PLEASE NOTE: Adjustment gauge is enclosed in the fittings package.



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verarbeitung-montage/](https://www.blum.com/de/de/produkte/boxsysteme/legrabox/verarbeitung-montage/)

2.13 ASSEMBLY OF TRAY LOCK



From left to right:

1. Push the locking unit onto the synchronisation shaft.
2. Use the positioning aid to position the unit flush with the tray and screw it on.
3. Screw the grid elements onto the guide rails with Spax or system screws.



[https://www.blum.com/de/de/produkte/fuehrungssysteme/
tablarretierung/downloads-videos/](https://www.blum.com/de/de/produkte/fuehrungssysteme/tablarretierung/downloads-videos/)

2.14 DISASSEMBLY/ASSEMBLY OF DOORS

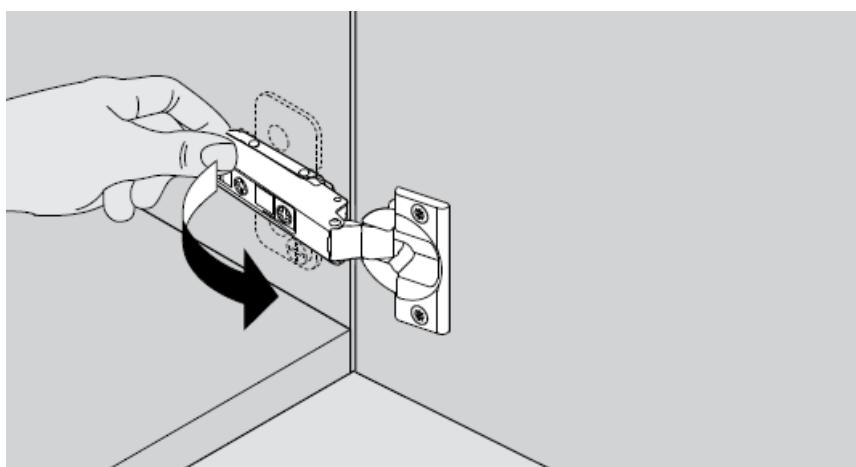


Illustration 13-Disassembling the door hinge

When you operate the toggle lever at the rear end, the strip can be easily released

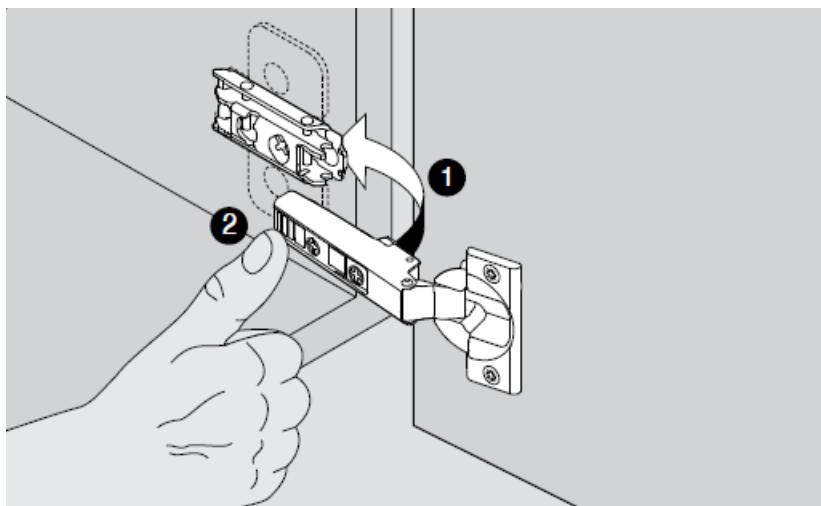


Illustration 14-Mounting the door

- Place the door hinge with the connection point on the open semicircle of the cross mounting plate
- Press the rear end of the door hinge onto the cross mounting plate until a click is heard and the toggle lever is locked

2.15 ADJUSTING THE DOOR FRONTS

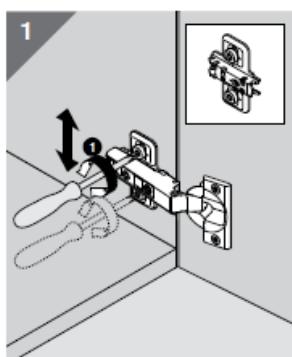


Illustration 15-Adjusting the cross mounting plate

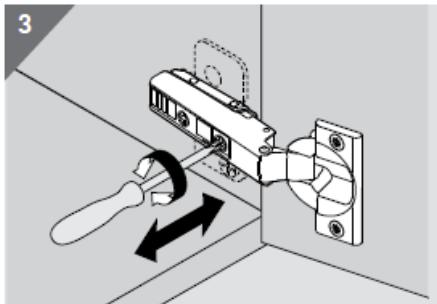
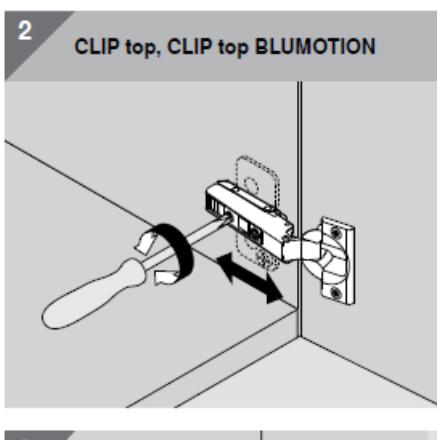


Illustration 16-Adjusting various door hinges

2.16 ADJUSTING THE DOOR DAMPING SYSTEM

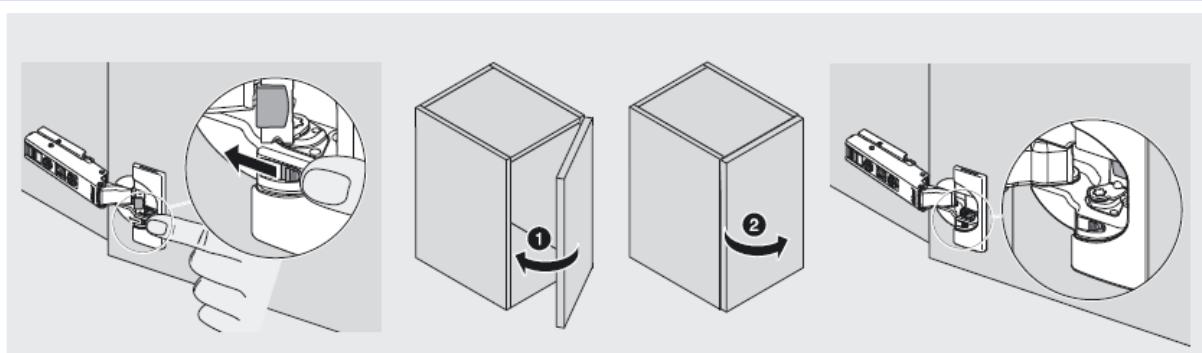


Illustration 17-Deactivating the damping

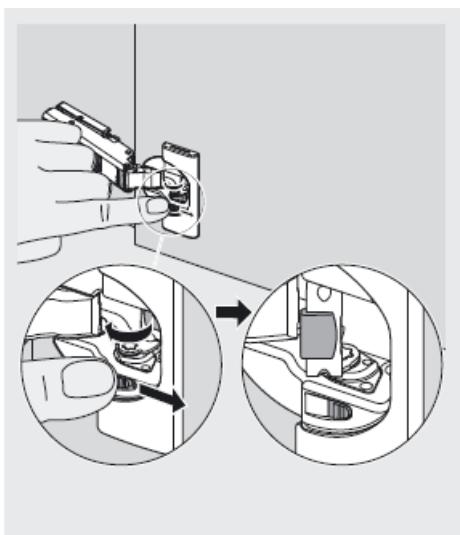


Figure 18-Activating the damping

2.17 ADJUSTING ADDITIONAL DOOR FITTINGS

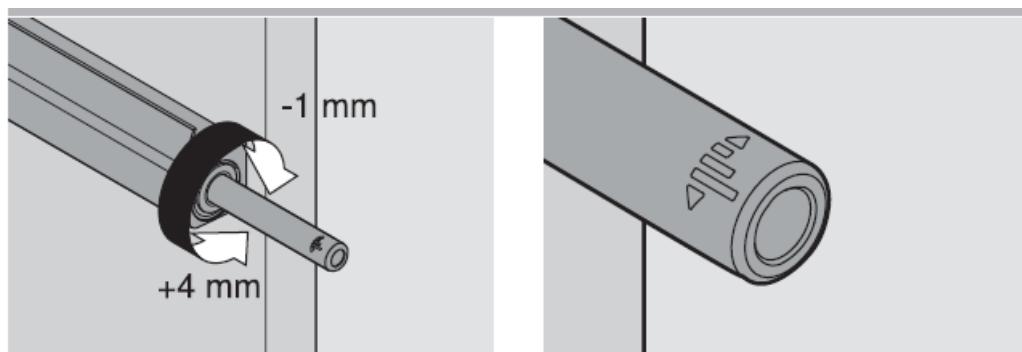


Illustration 19-Adjusting the Tip-On

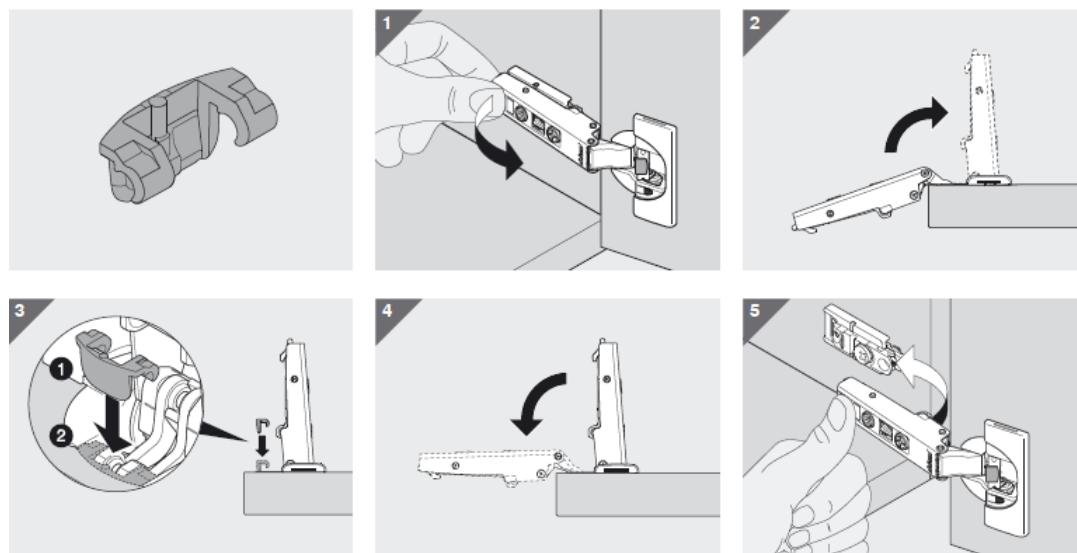


Illustration 20-Opening Angle Limiter 90°

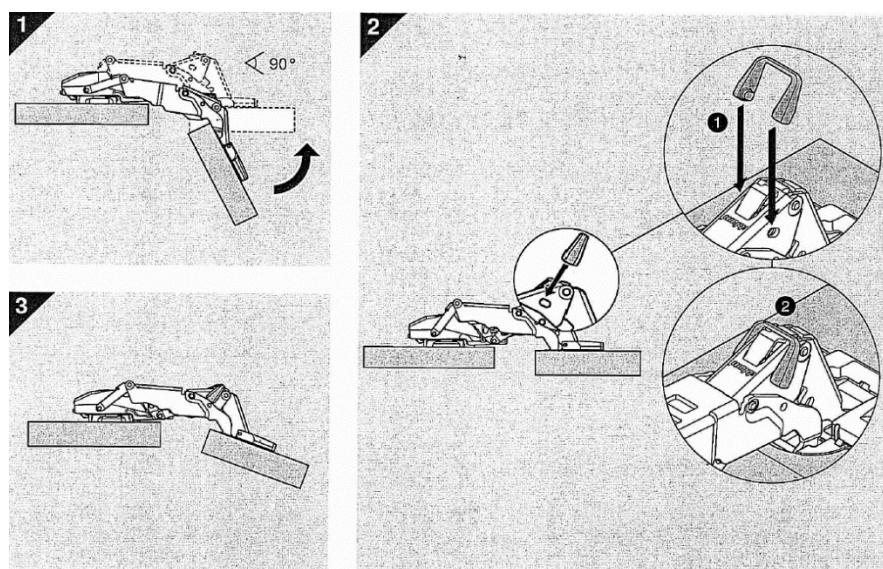
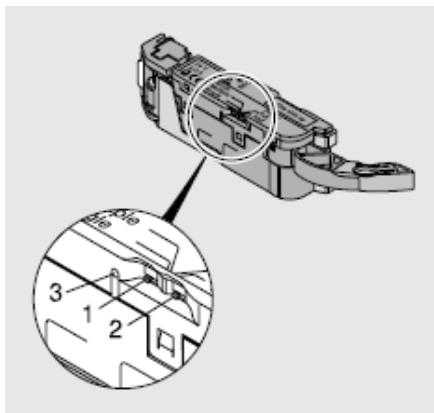


Illustration 20-Opening Angle Limiter 155°

2.18 ADJUSTING SERVO DRIVE

Selector switch: Drive unit**Selector switch: Mode (1)**

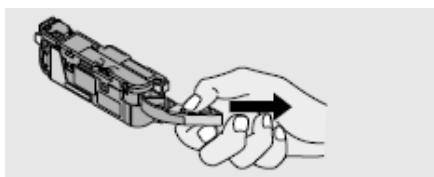
Single: Only one drive unit moves out (standard setting)

Multiple: the drive units set to "Multiple" move out

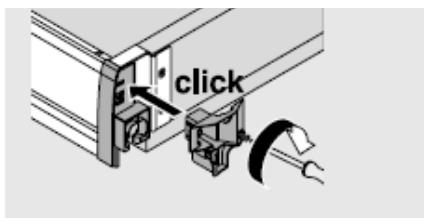
Selector switch: Power (2)

Full: Standard setting

Half: for short nominal lengths (270-300 mm)

Operation indicator (LED) (3)**Lever extension**

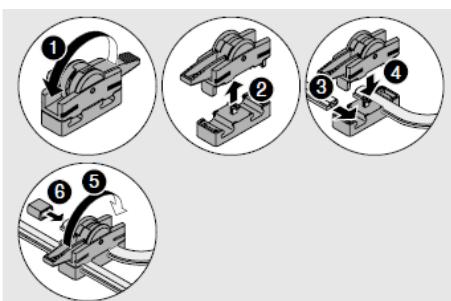
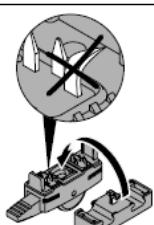
For a carcase width of 275-320 mm in combination with a steel back panel and up to a carcase width of 300 mm in combination with a wooden back panel, the lever extension must be dismantled.

Lever guide

The lever guide must be fitted and screwed on for a carcase width of 275-320 mm in combination with a wooden back panel.

Synchronisation cable

Two drive units that need to eject at the same time must be connected via the synchronisation cable.

Assembly connecting node**NOTE**

Do not damage the piercing tip.



<https://www.blum.com/de/de/produkte/bewegungstechnologien/servo-drive/servo-drive->

2.19 KTB PANELS

The KTB panels on the top of equipment cabinets must be fastened with additional screws from the inside after adjusting and aligning the carcase.

Ensure that the Panel is fastened with an even distance to all sides.

2.20 ASSEMBLY OF DOOR HANDLES

The door handles must be fastened with the enclosed threaded screws.

The screws must be tightened by hand and not with a rechargeable screwdriver.

Failure to do this may cause the door handle to press into the front and damage it.

Damage as a result of assembly errors is not covered by the guarantee.

2.21 ASSEMBLY INSTRUCTION: HERB ELEMENT

1. There is an increased risk of tipping over or overturning!
2. Must **not** be planned as a freestanding unit.
3. Must **never** stand freely in the room
4. **Must** be firmly attached to adjacent furniture or walls
5. Adjacent furniture connected to the herb element must be mounted in such a way that it cannot tip over (onto the wall or floor). To ensure this, the individual wall or subfloor must be checked by a specialist regarding its load-bearing capacity and the loads that will occur.

The fixing material must be professionally selected and installed in accordance with the static load capacity of the wall or floor and the loads that will occur (not included in the package)

If these instructions are not followed or if the assembly is carried out incorrectly, Beckerman Küchen GmbH will not accept any guarantee or liability for any damage of any kind that may occur.

2.22 ASSEMBLY INSTRUCTIONS: PASS-THROUGH

To prevent tipping over, the pass-through base unit in or on cooking islands must be firmly anchored to the floor. Attention must be paid to **underfloor heating** or similar!

The floor fixing material is not included in the package!

The fixing material must be provided by the customer themselves after checking the nature of the floor!

Fixing the pass-through base unit to the floor is the sole responsibility of the customer and is recommended by Beckermann Küchen GmbH **in all cases!**

2.23 ADJUSTING CORNER UNIT LEMANS



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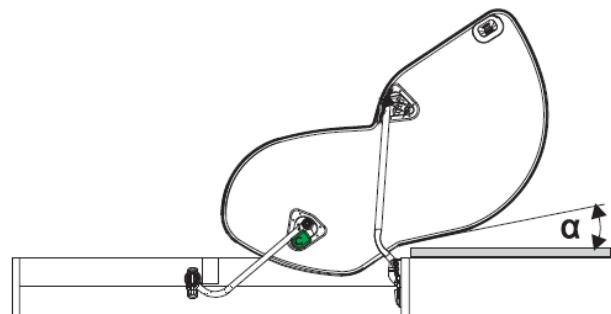
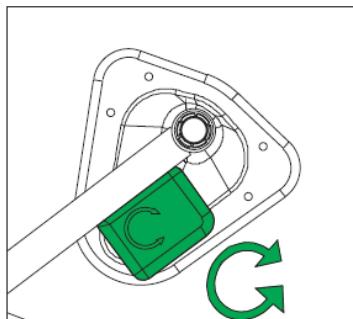
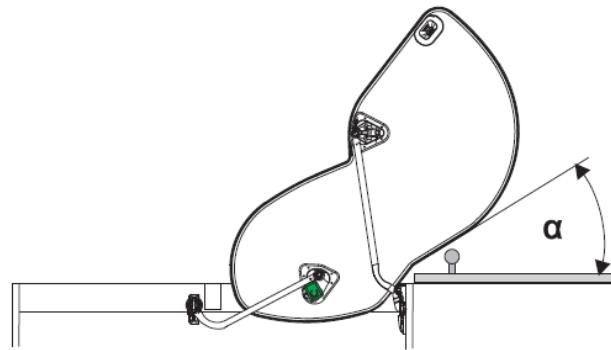
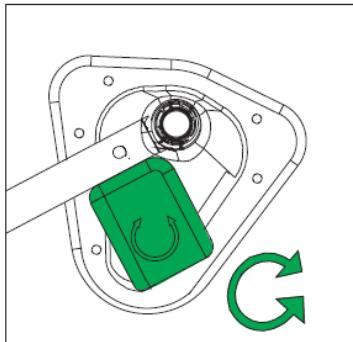


Illustration 22-Adjusting the LeMans Front

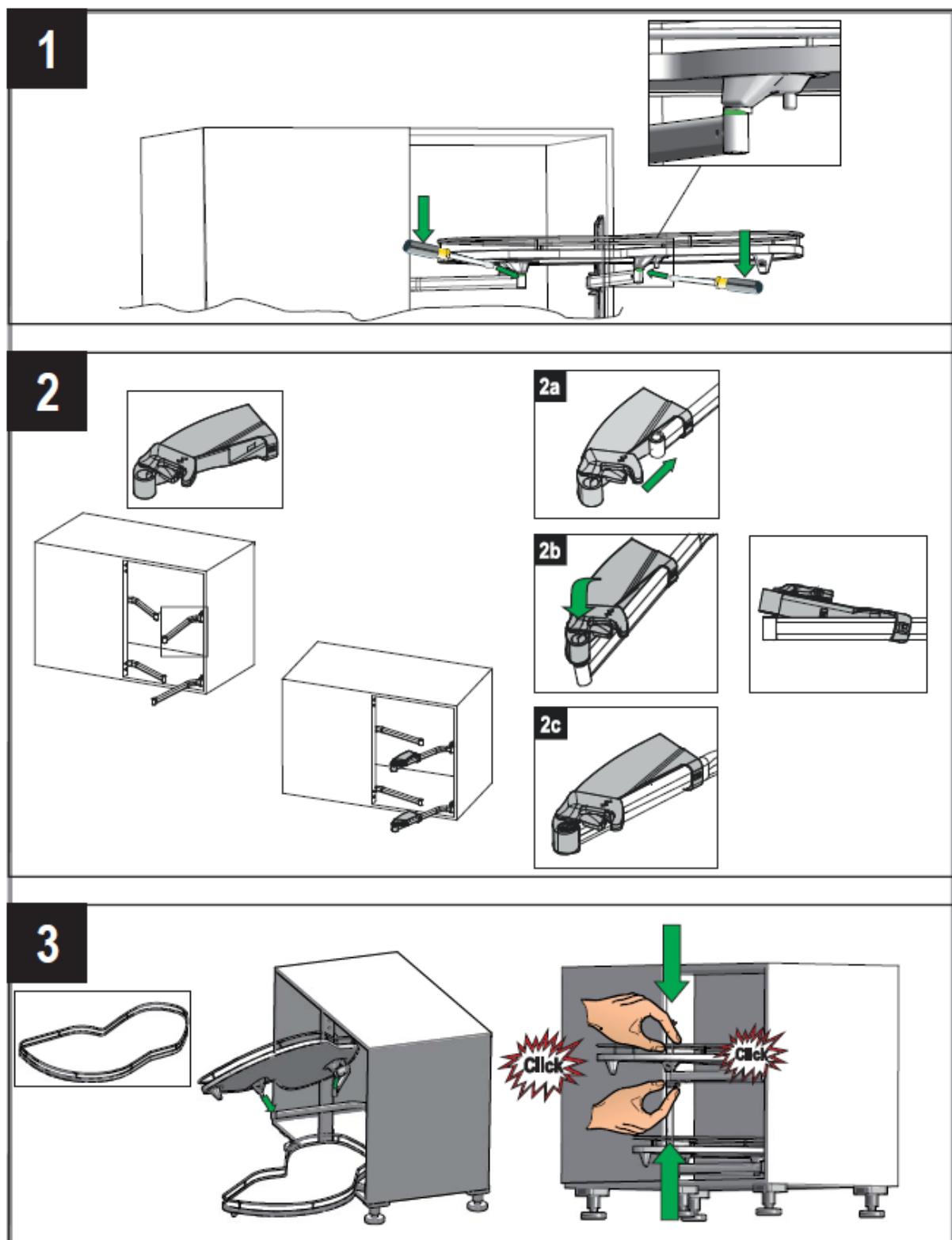


Illustration 23-Assembling the LeMans stopper

2.24 ADJUSTING CORNER UNIT REVO 90° (CAROUSEL DOOR)

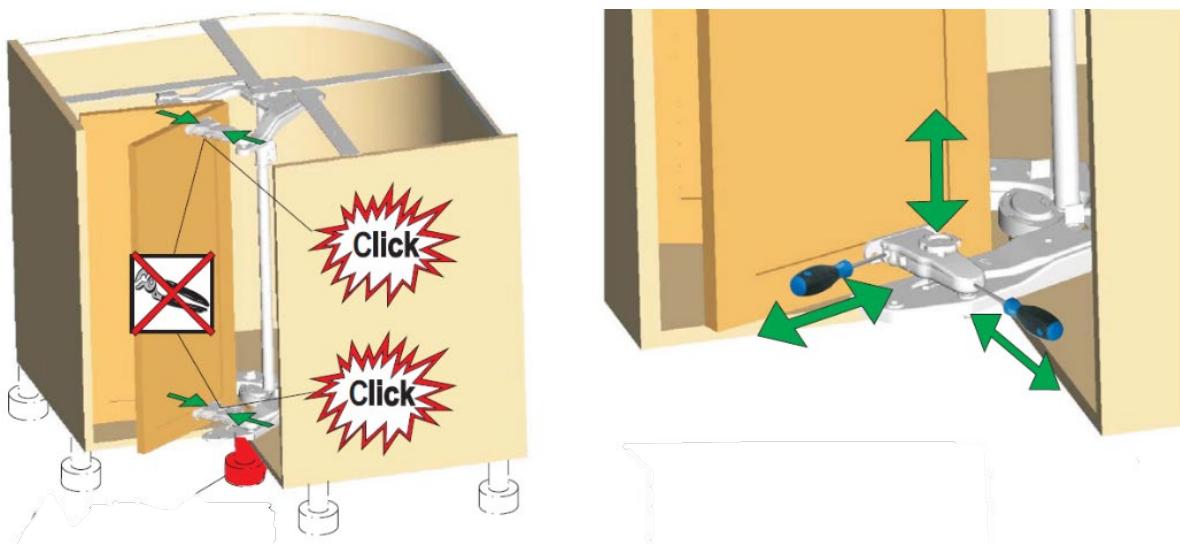


Illustration 24- Assembling and adjusting the fronts

The front can be clipped on with the connectors

The front can be adjusted in 3 levels

It is essential to adjust the middle foot (shown here in red) to prevent the base from breaking through.

The illustration on the right shows how the closing speed of the door can be adjusted.

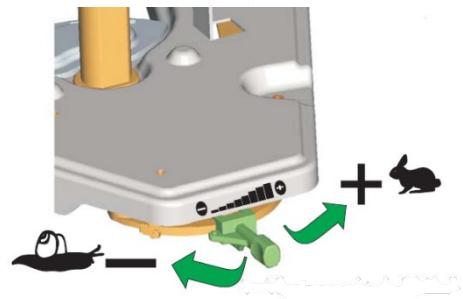


Illustration 25- Adjusting the closing speed

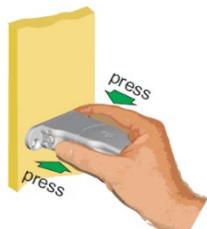
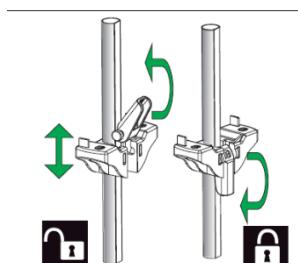


Illustration 26- Disassembling the fronts



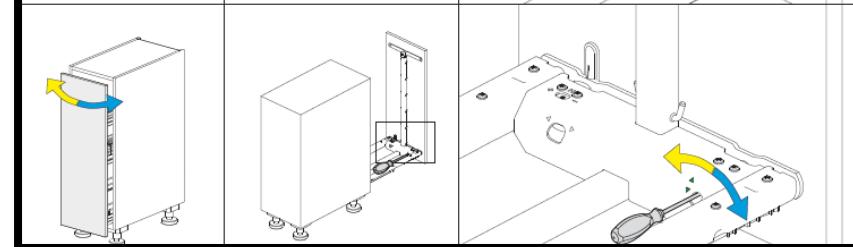
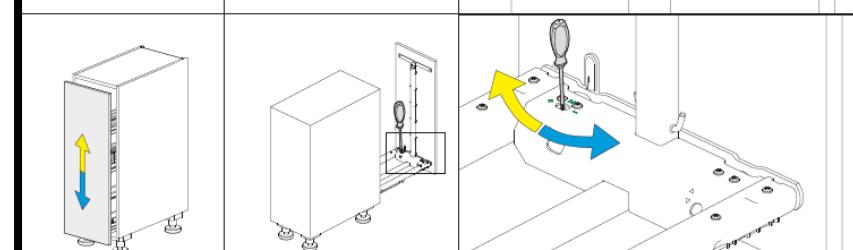
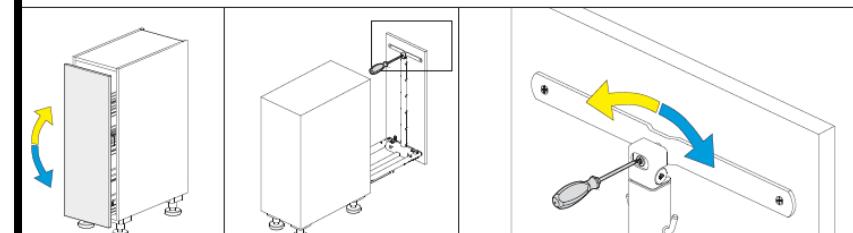
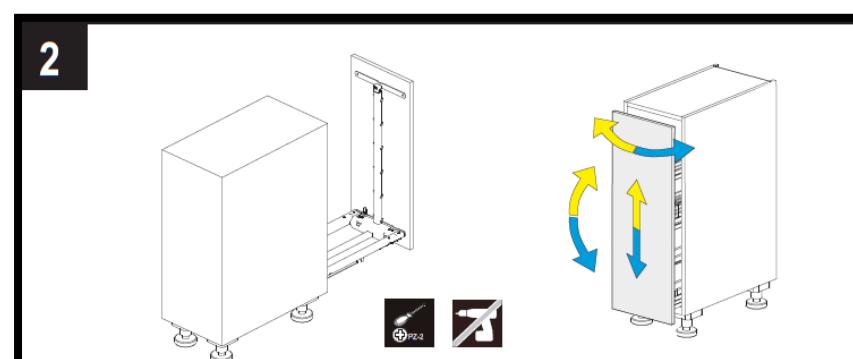
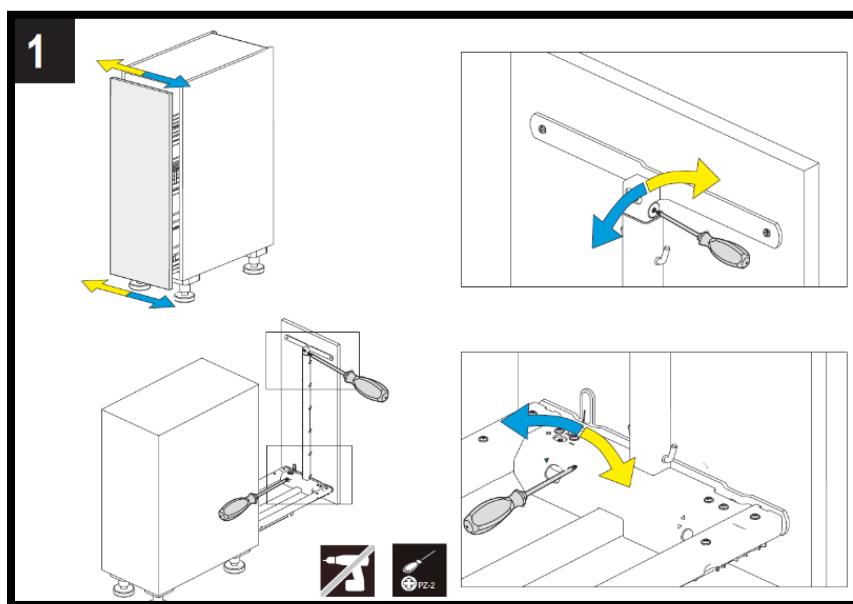
To lock the shelves in place or unhook them, the locking mechanism must be used as shown.



Illustration 27-Locking the shelves in place

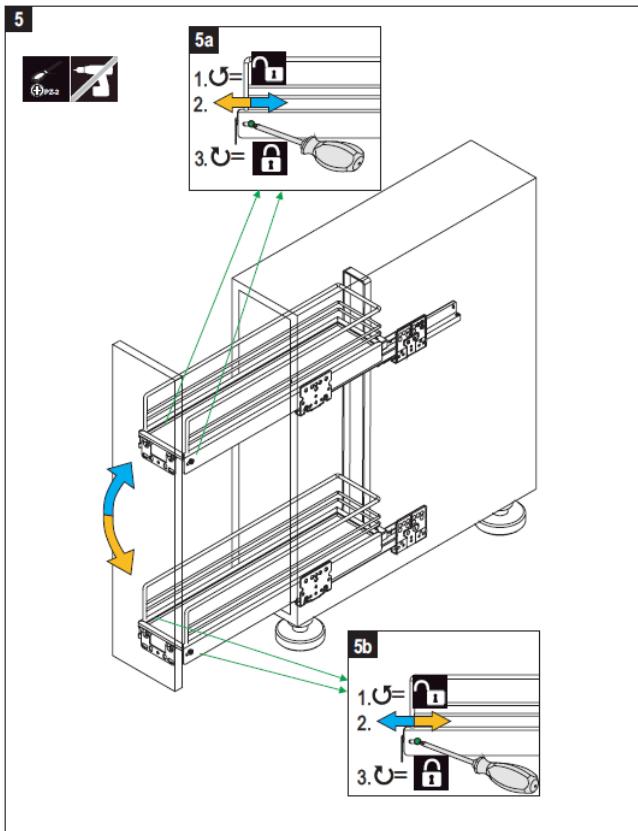
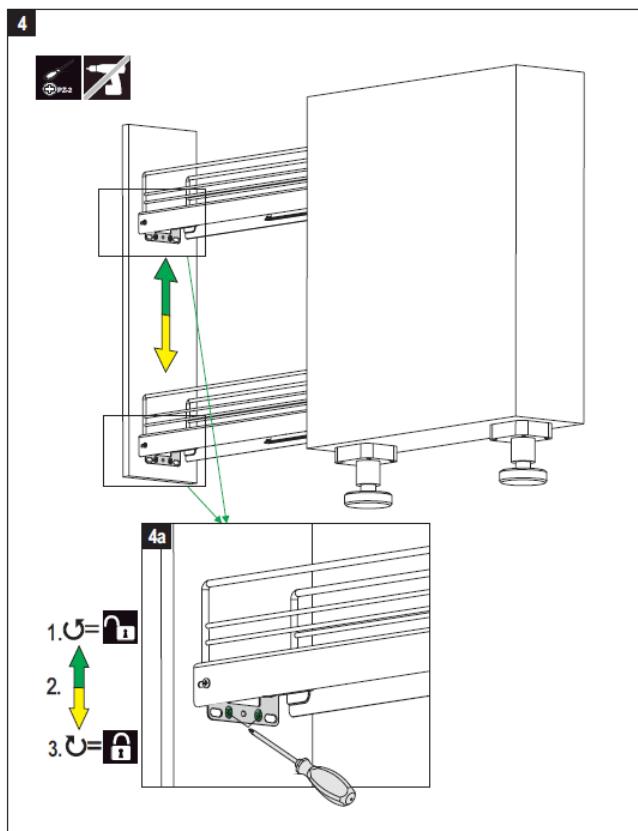
<https://support.kesseboehmer.world/kuechen-ausstattungen/eckschraenke/revo-familie/revo-90/>

2.25 ADJUSTING COOKING AGENT – DISPENSA JUNIOR III



https://support.kesseboehmer.world/kuechen-ausstattungen/underschraenke/cookingagent/kesseboehmers/cookingagent_kb_s_597/

2.26 ADJUSTING 15CM UNIT WIDTH

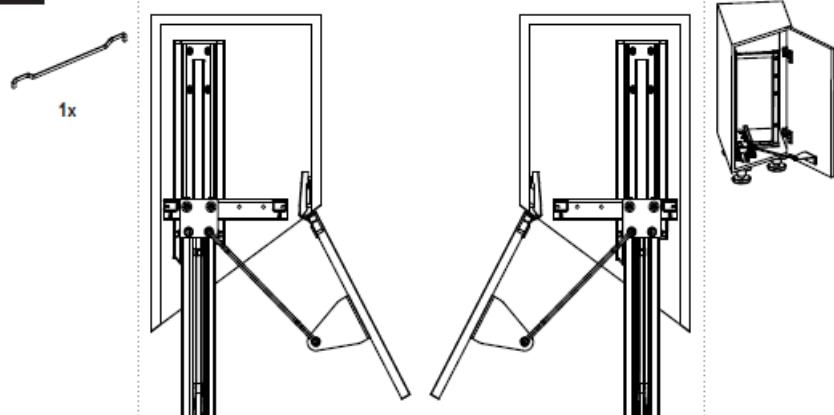


[https://support.kesseboehmer.world/kuechen
ausstattungen/unterschraenke/no-15/](https://support.kesseboehmer.world/kuechen-ausstattungen/unterschraenke/no-15/)

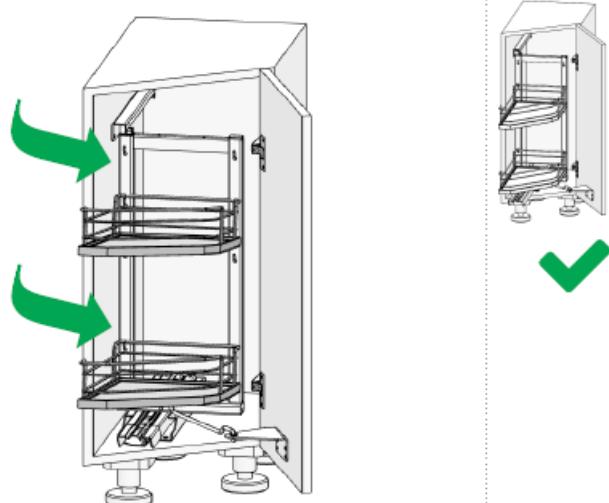
Illustration 28-Adjusting fronts with a carcase width of 15cm

2.27 ADJUSTING TANDEM DIAGONAL JUNIOR (300MM)

6



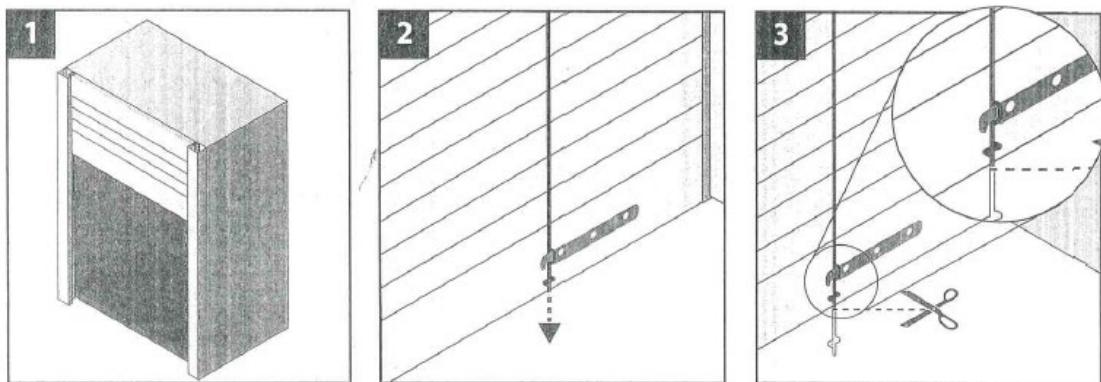
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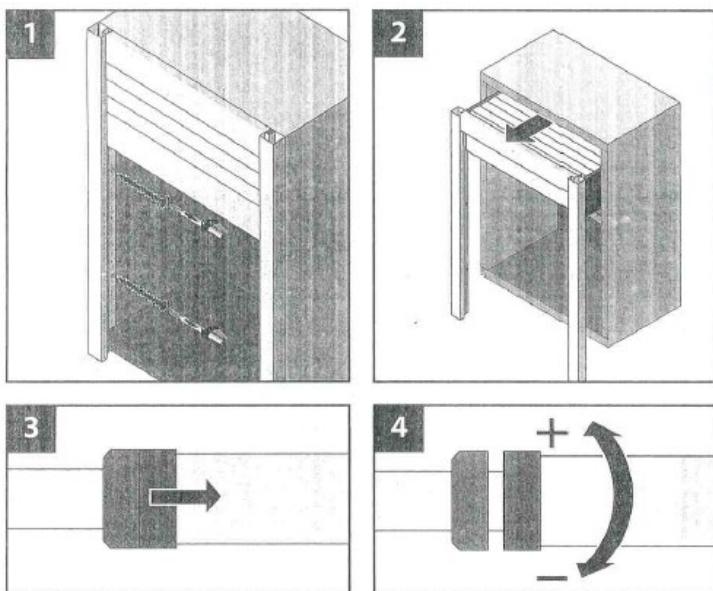
<https://support.kesseboehmer.world/kuechen-ausstattungen/unterschraenke/tandem-diagonal-junior/>

2.28 ADJUSTING SHUTTERS OF ADJUSTABLE SHELF

Variant 1



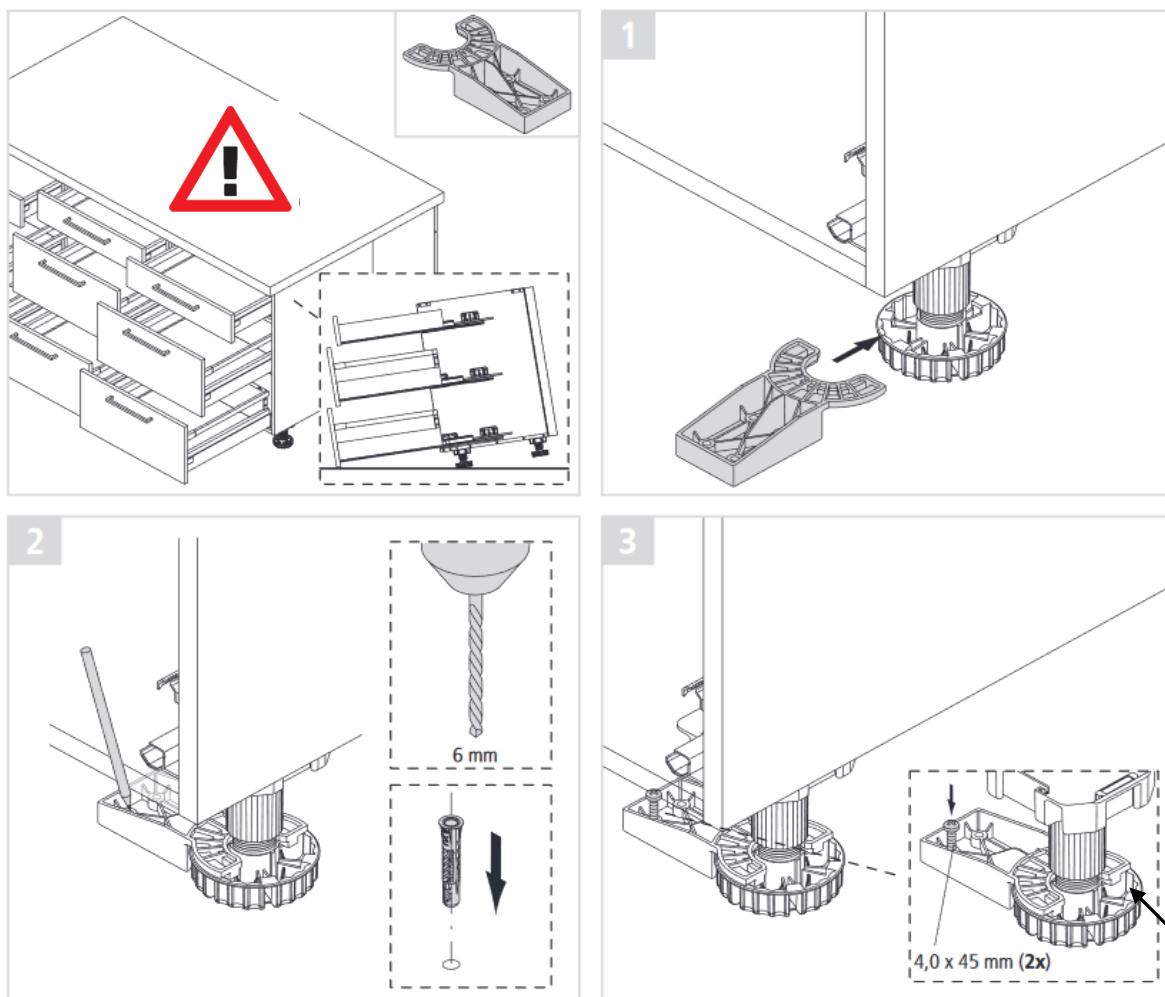
1. Gently close the shutters
2. Undo the knot and tighten the cord
3. Wrap the cord around the fastening, tie it again into a knot and cut off the excess cord.



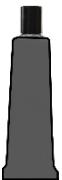
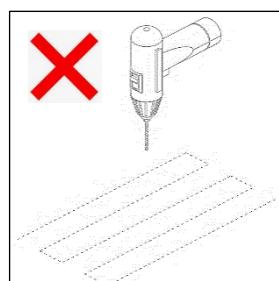
1. Loosen the screws
2. Pull the Smart Case halfway out
3. Press the tension ring inwards
4. Turn the tension ring

Illustration 29-Adjusting the spring force of shutter units

2.29 TILT PROTECTION



To prevent tipping over, the pass-through base unit must be firmly anchored to the floor. Additionally, an adequate connection to other furniture parts / cabinets / worktops must be realised with the connecting screws supplied. If the anti-tilt device (pictures above) is used, the glider foot must be glued to the glider to prevent it from slipping out.



The floor fixing material is not included in the package!

The fixing material must be provided by the customer themselves after checking the nature of the floor!

Fixing the pass-through base unit to the floor is the sole responsibility of the customer and is recommended by Beckermann Küchen GmbH in all cases!

IMPORTANT: Attention must be paid to underfloor heating!



Illustration 30-Bracket to prevent tipping over

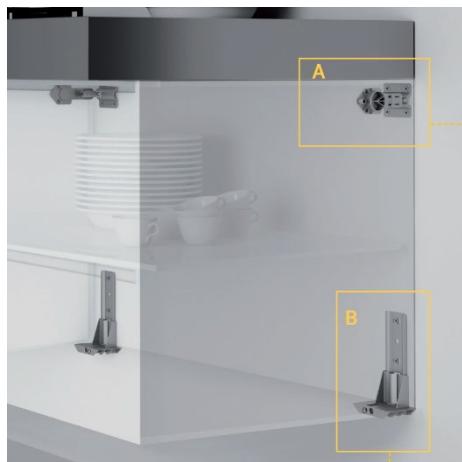
Additional brackets to prevent tipping over can be ordered. A bracket is enclosed with side cabinets.

Included are the bracket, two screws for the carcase and a wall plug with a matching screw for the wall.

The screws supplied must be checked regarding their suitability by trained personnel. Other screws and wall plugs may be necessary depending on the properties of the wall.

2.30 HEAVY-LOAD MOUNTING SYSTEM (INDAUX)

ATLAS system from **Indaux** (detailed installation video on manufacturer's website))



<https://www.indaux.com/de/produkte/beschlag-zum-aufhangen-von-mobeln/atlas-system-fur-freihangende-mobel.html>

Assembly of the wall fittings

NOTE: The fixing material is not provided. When selecting the fixing material, pay attention to the properties of the wall. All wall plugs and screws must be provided by the customer. Installation should only be carried out by trained personnel

Step 1:

The external cabinet dimensions must be marked on the wall (it is recommended that only the corners are marked on the wall).

IMPORTANT: Pay special attention to angularity!

Step 2

The holes for the wall fastening must be marked in accordance with the drilling plan.

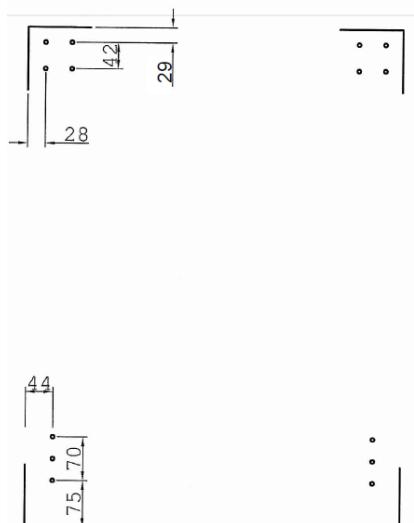


Illustration 31-Drilling Diagram: Heavy-load mounting system

Base units

Step 3

Attach top and bottom support

IMPORTANT: Reminder. When selecting the fixing materials, pay close attention to the characteristics of the wall. The wrong choice of wall plugs can have a negative effect on the fastening of the cabinet. This can result in severe damage to property and personal injury.

Step 4

Hanging up the carcase.

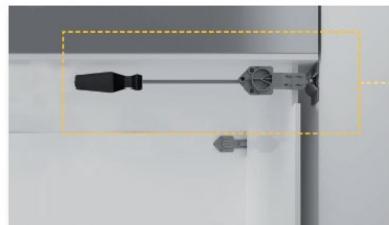
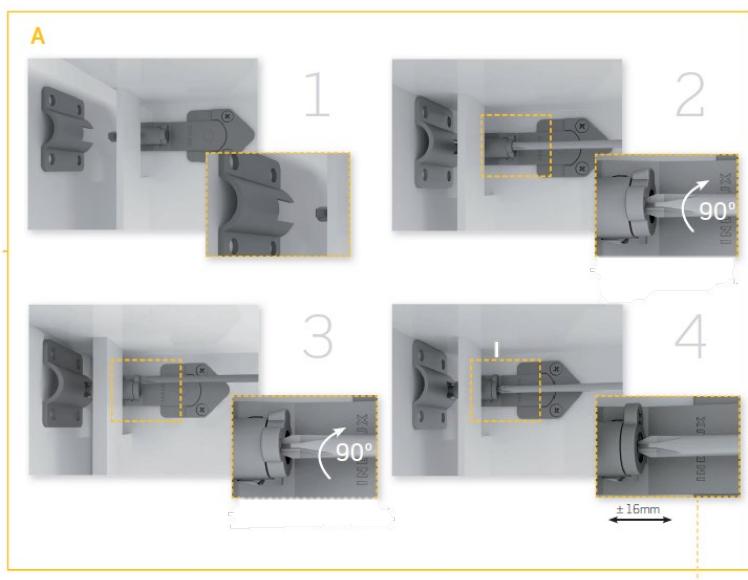
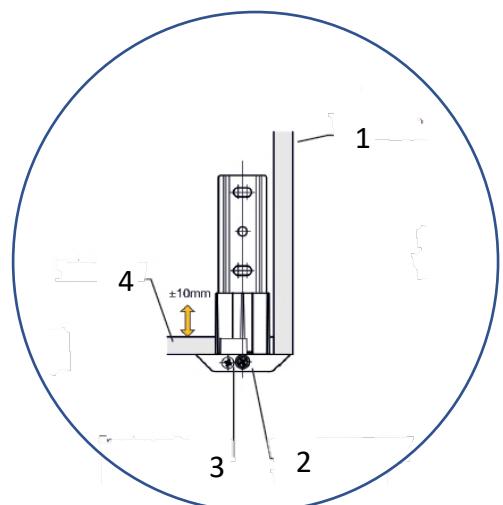


Illustration 33-Upper suspension



1. Carcase side
2. Height adjustment +/- 10 mm
3. Front regulation +/- 15 mm
4. Sub-floor

Illustration 32-Adjustment options: lower suspension



Illustration 34-Lower suspension

2.31 ASSEMBLY OF FILLERS

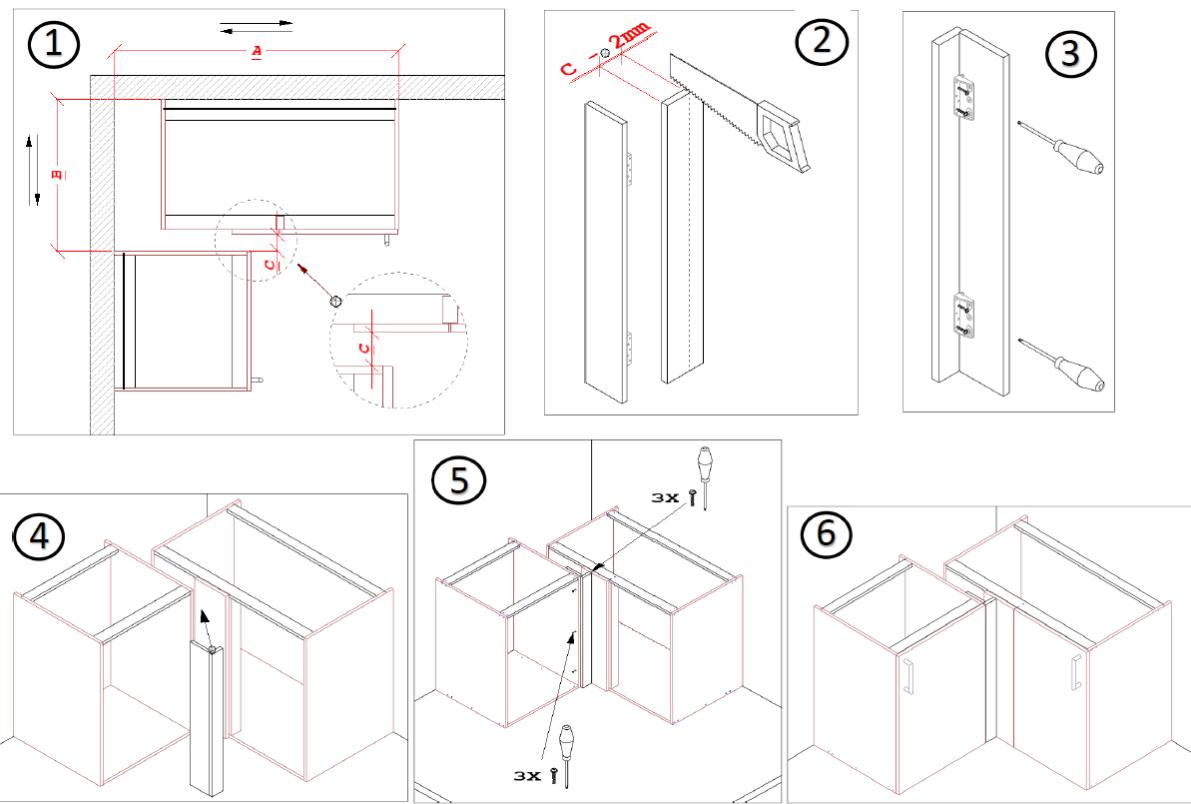


Illustration 35-Assembly fillers - variable

3 WORKTOPS

The worktops are provided to match the kitchen.

Beckermann uses the Lechner-model laminate



<https://www.mylechner.de/service/infomaterial/montage-und-pflege/>

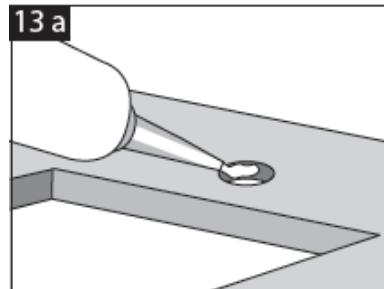
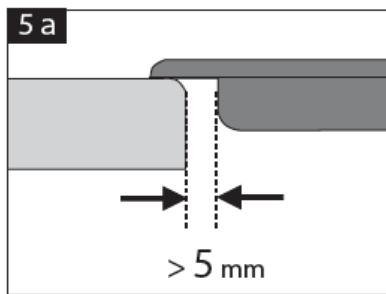
3.1 CREATING CUT-OUTS IN THE WORKTOP

The cut-outs for hobs, sinks and similar must be made on-site by yourself.

NOTE: Most installation objects have a stencil included.

Once the cut-outs have been outlined, saw them out from below with a jigsaw.

IMPORTANT: The cut-out should have approx. 5mm clearance all around to the built-in object.



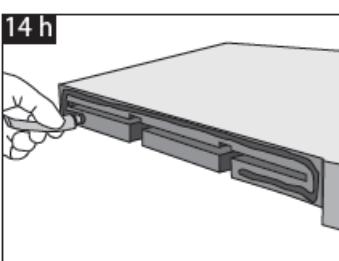
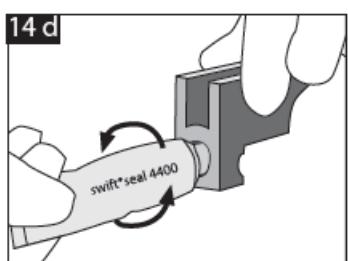
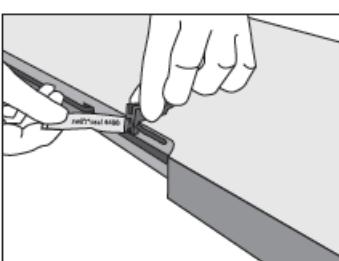
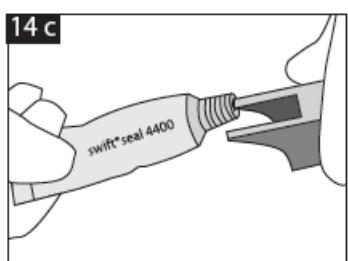
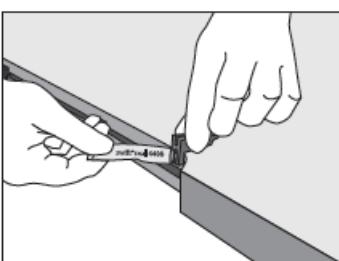
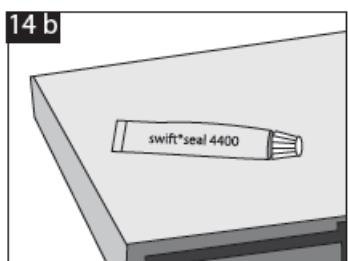
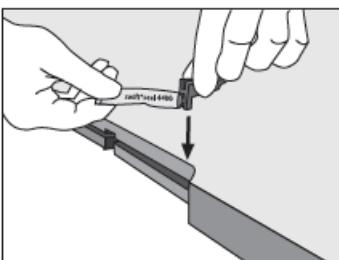
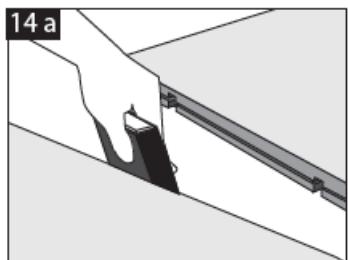
13 a: All cut-outs with open edges (here for the tap) must be sealed so that they are watertight, e.g. with silicone or white glue.

An aluminium adhesive tape is included in the fittings package. This must be affixed to the front edge of the worktop from below. Especially the areas above such built-in appliances as the sink or dishwasher must be covered up with this adhesive tape.

When the cut-outs have been made, the worktop can be placed on the base units. A prerequisite is that the cabinets have already been aligned. It is also important to ensure that the base units are sufficiently stiffened.

3.2 CONNECTING MULTI-PART WORKTOPS

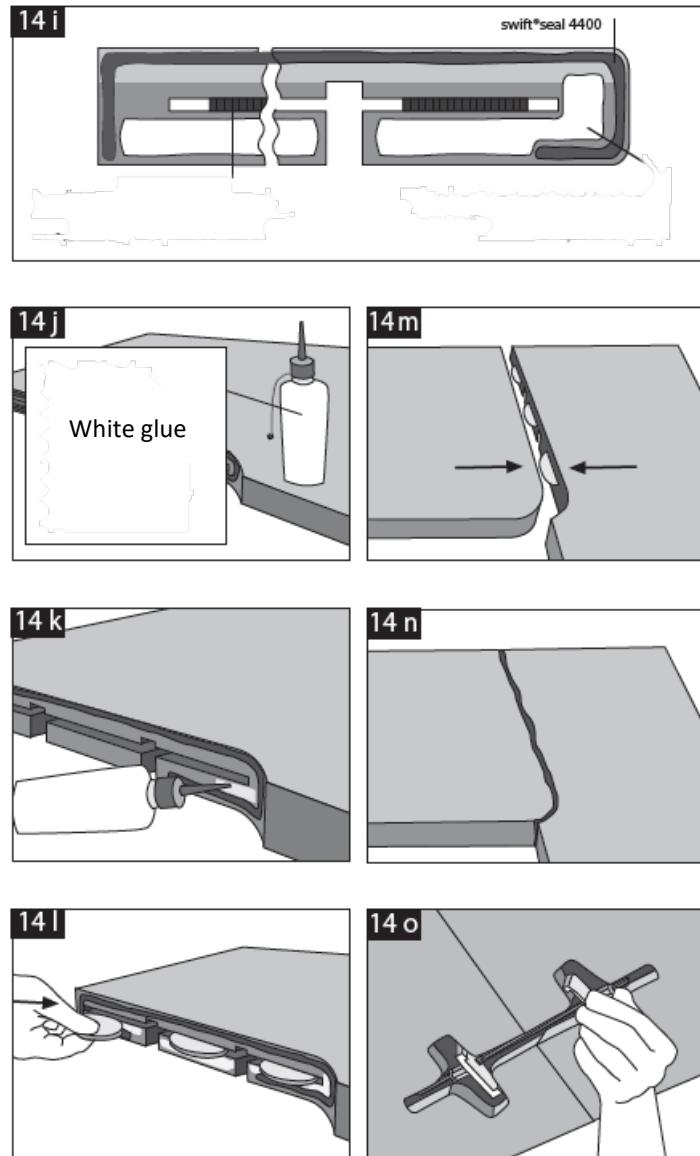
If the worktop consists of several parts, they must be joined together with the enclosed connectors and glue.
(Detailed instructions are enclosed with the worktop)



14b-c: Pierce the tube cap of the supplied sealant "Swift®seal 4400" with the application stencil

14 d: Screw on the application stencil

14 e-h: Apply the "Swift®seal 4400" sealant evenly and uniformly to one side of the worktop joint.



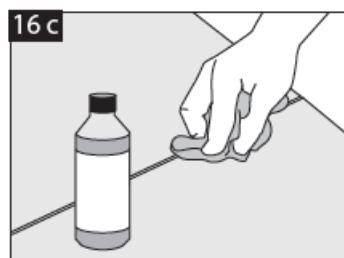
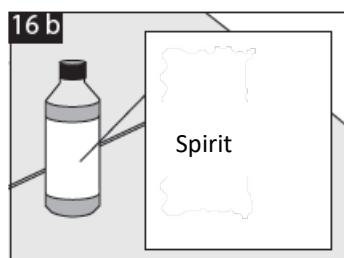
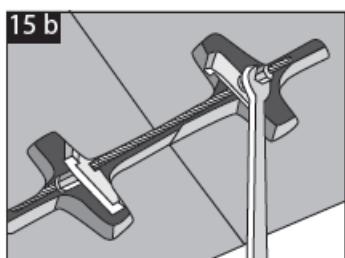
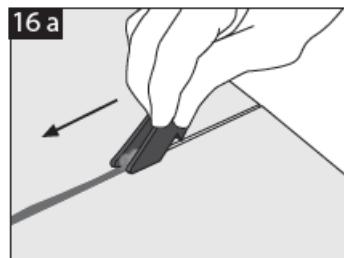
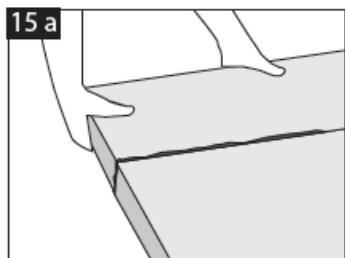
14 i-k: Apply white glue to the lower edge of the corner joint.

14 l: Insert the shaped spring into the groove

14 m-n: Join the worktop

14 o: Gently tighten the connecting fittings in the groove of the support panel.

Base units



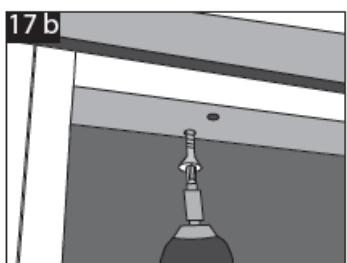
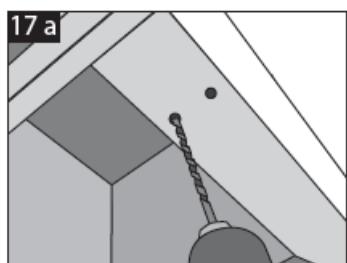
15 a: Align and position worktops

15 b: Then hand-tighten the connecting fittings

16 a: Remove any excess "Swift®seal 4400" sealant with the scraper provided.

16 b-c: Thoroughly clean the board edges

3.3 MOUNTING THE WORKTOP ON THE BASE UNITS



3.4 WALL CONNECTION



18 a: Mask the rear edges of the worktops with tape

18 b-c: Seal the rear edge with silicone

18 d: Remove any excess silicone with a suitable scraper

18 e: Peel off the tape

18 f-g: Clean the rear edges of the worktop

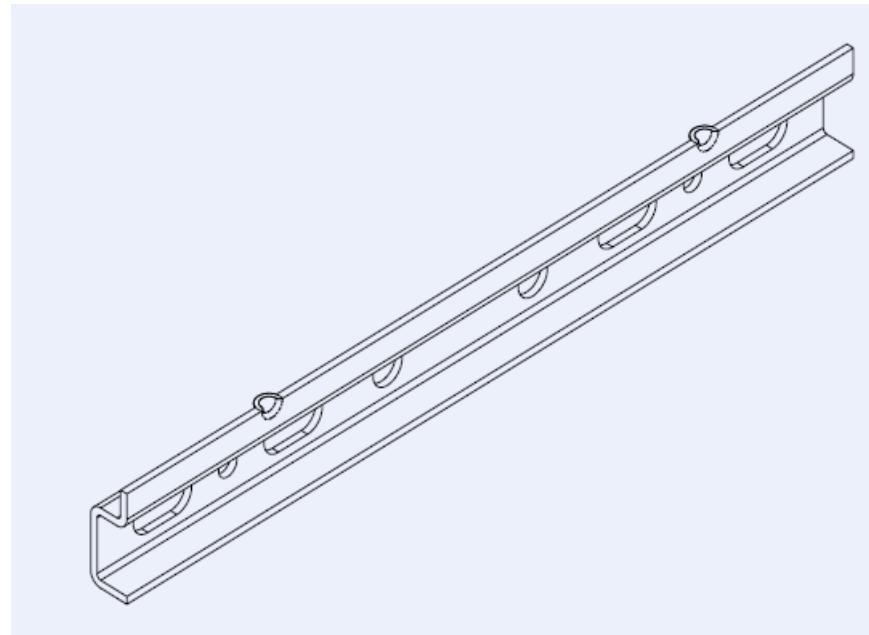
4 WALL CABINETS

The carcasses must be hung up straight and without gaps using a suitable measuring tool

The carcasses must be screwed together through the sides. Connecting screws and cover caps are included in the fittings package.

The cabinets must be installed in one line without any significant differences in height.

4.1 MOUNTING RAIL



The rail must be fastened with the enclosed screws and wall plugs

To attach to the wall, the rail must be fastened through the two outer slots.

A suitable fittings package with 2 wall plugs, 2 wall screws and four cover caps is included.

The material must be checked regarding its suitability before use. Depending on the properties of the wall, other solutions may be necessary. You have to source these yourself.

NOTE: The suspension rail needs at least 55 mm space at the top so that the cabinets can be fitted.

4.2 CABINET HANGER

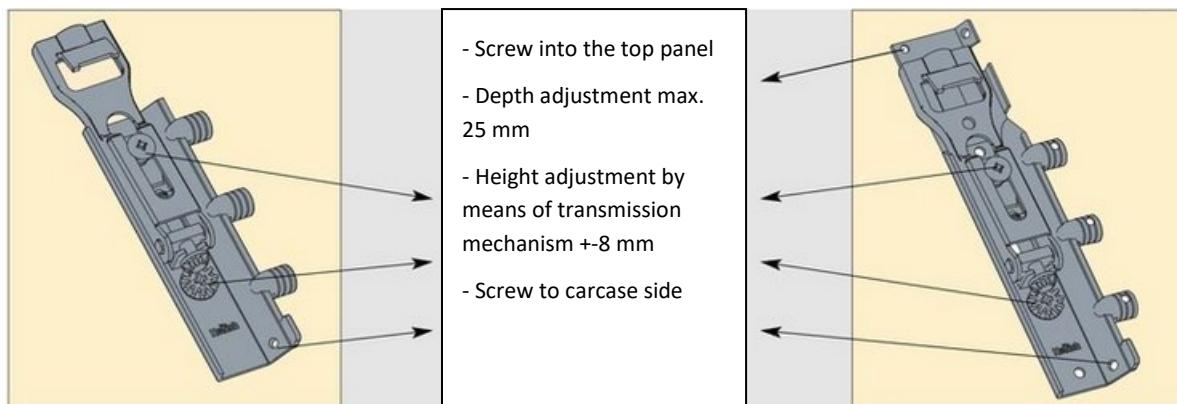
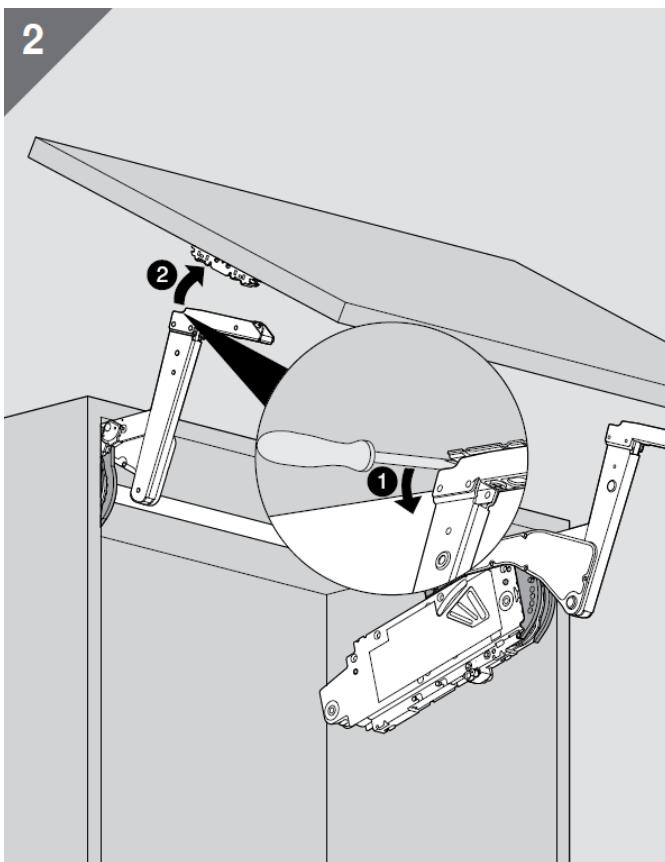


Illustration 3-Adjusting the cabinet hanger

The adjusting screws can be reached from the inside, through the rear panel.

Cover caps are included in the fittings package.

4.3 ASSEMBLY / DISASSEMBLY OF FLAP HS



https://www.blum.com/de/de/produkte/klap_pensysteme/aventos-hs/verarbeitung-montage/

Illustration 38-Disassembly of flap HS

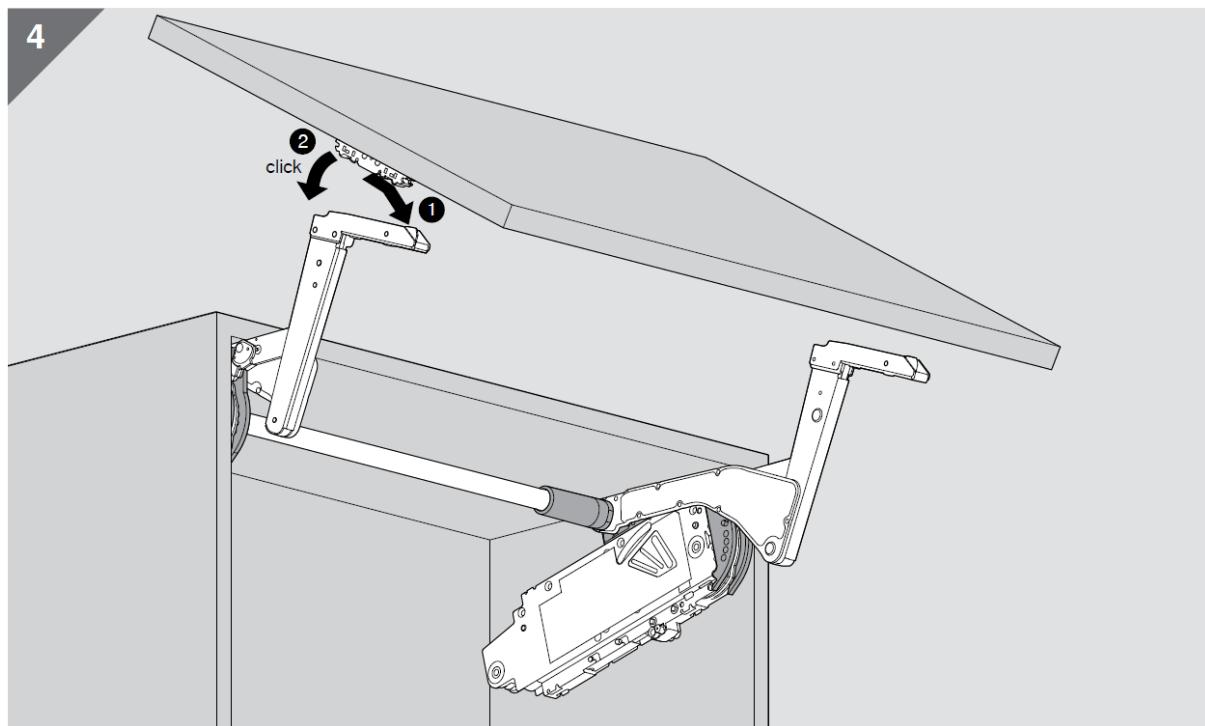
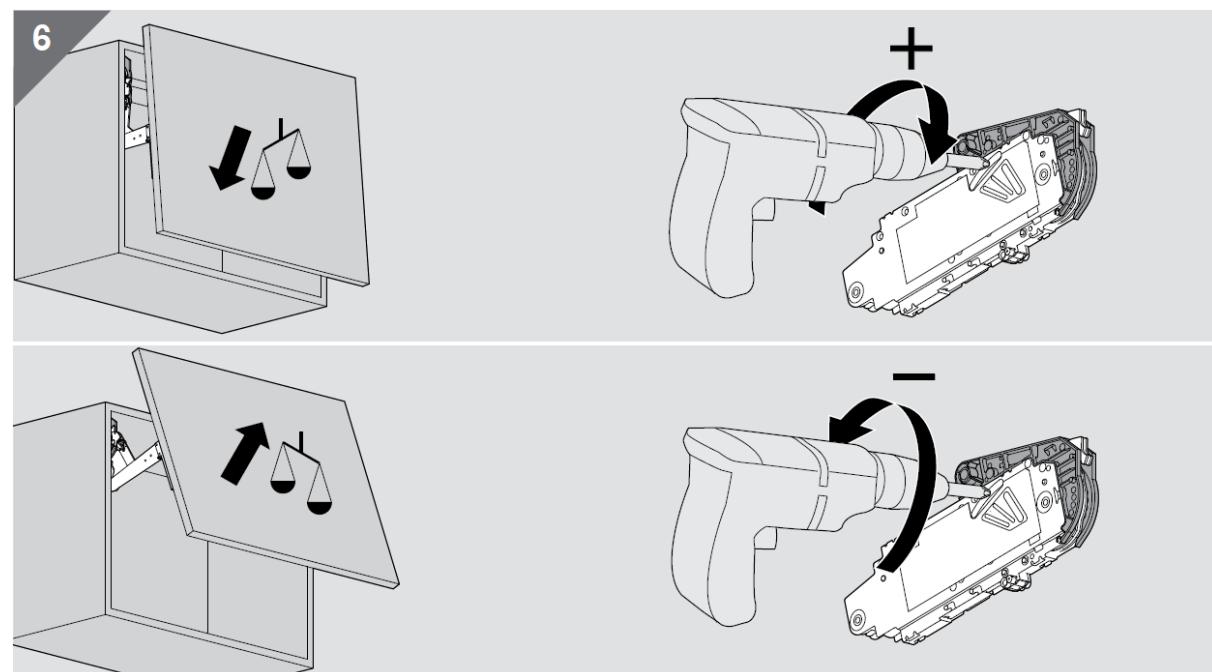
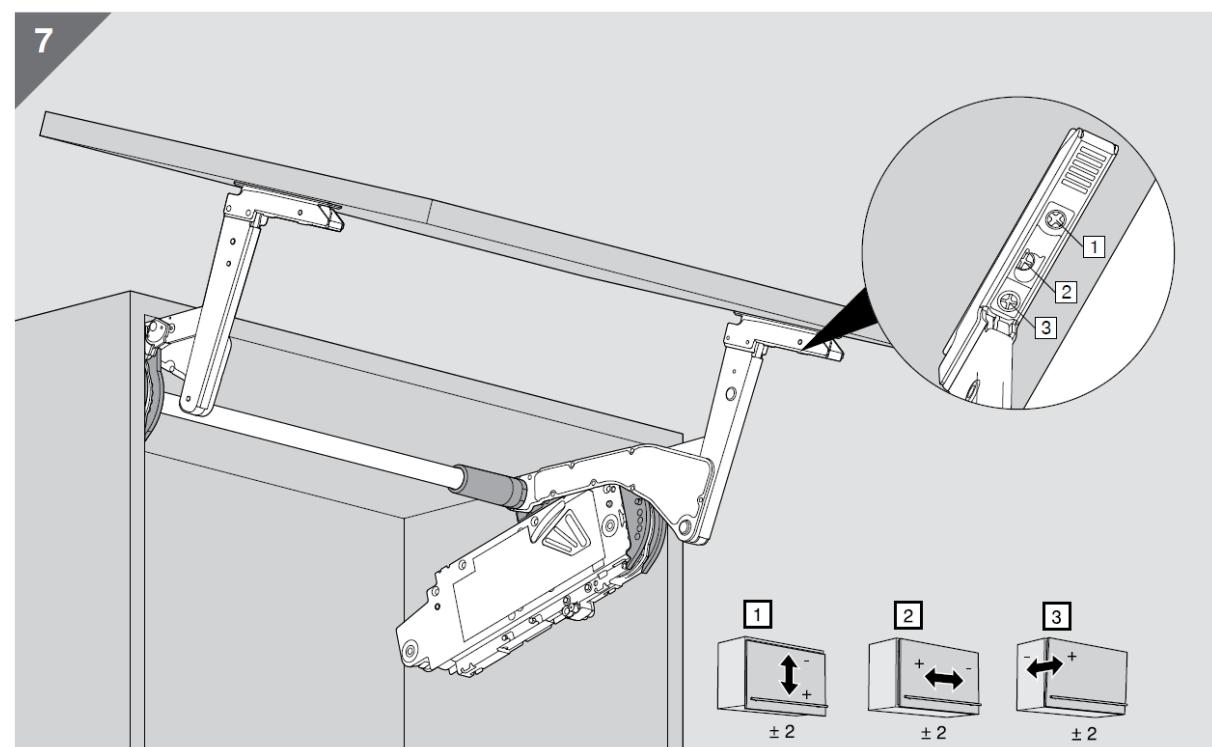
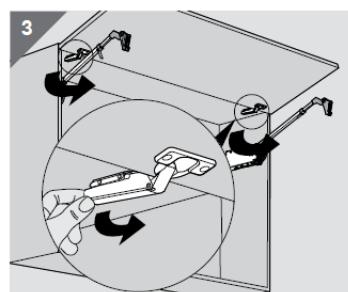
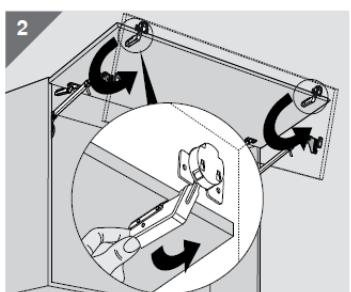
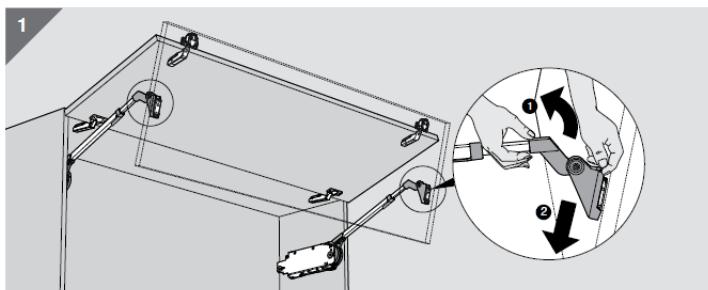


Illustration 39-Assembly of flap HS

4.4 ADJUSTING THE FRONTS AND LIFT MECHANISM HS

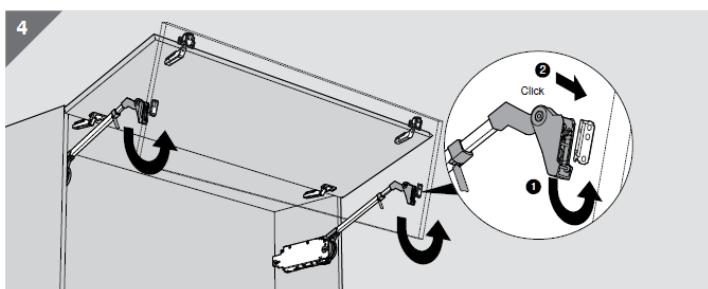
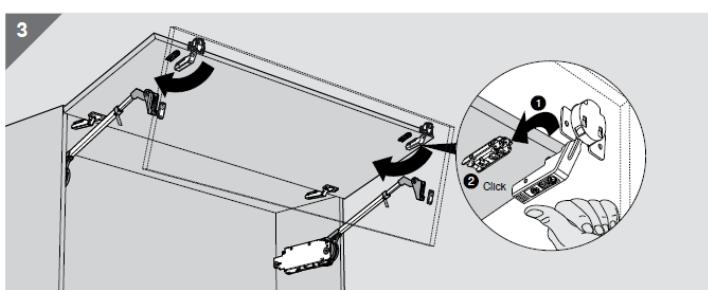
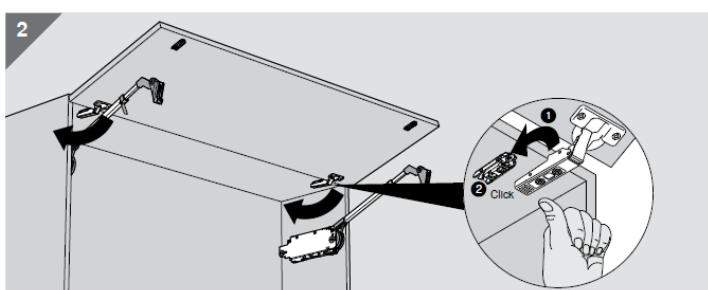


4.5 ASSEMBLY / DISASSEMBLY OF FLAP HF

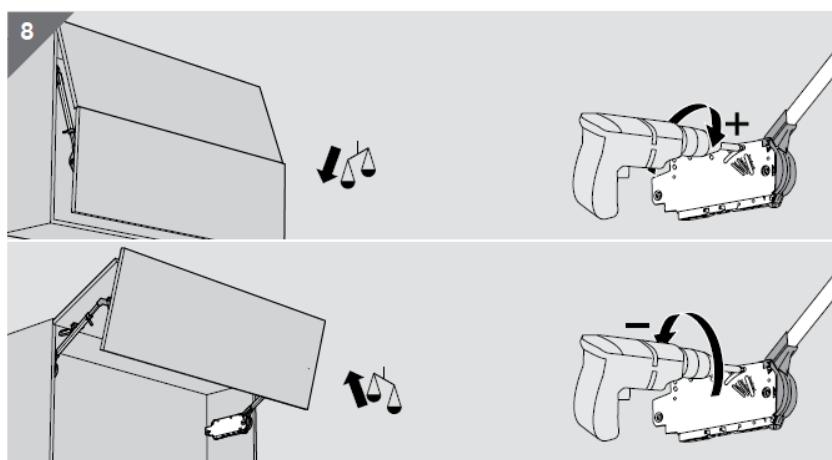
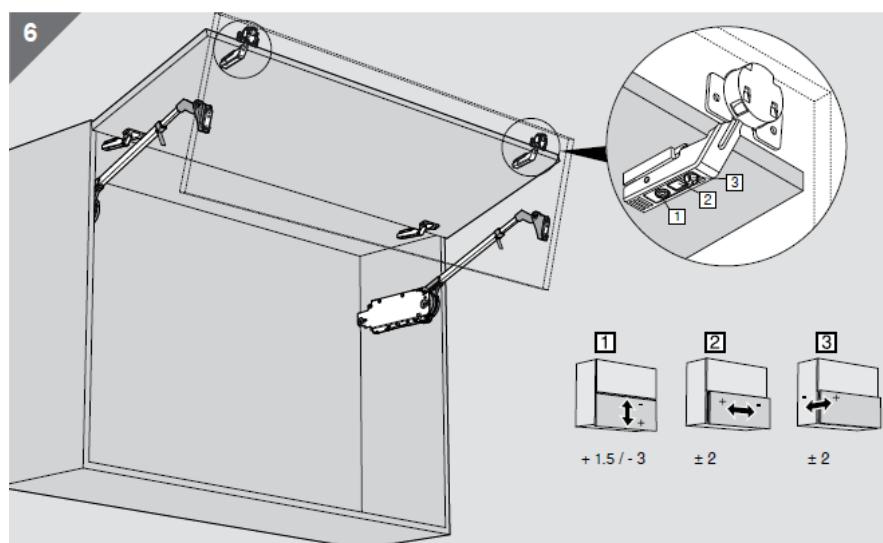
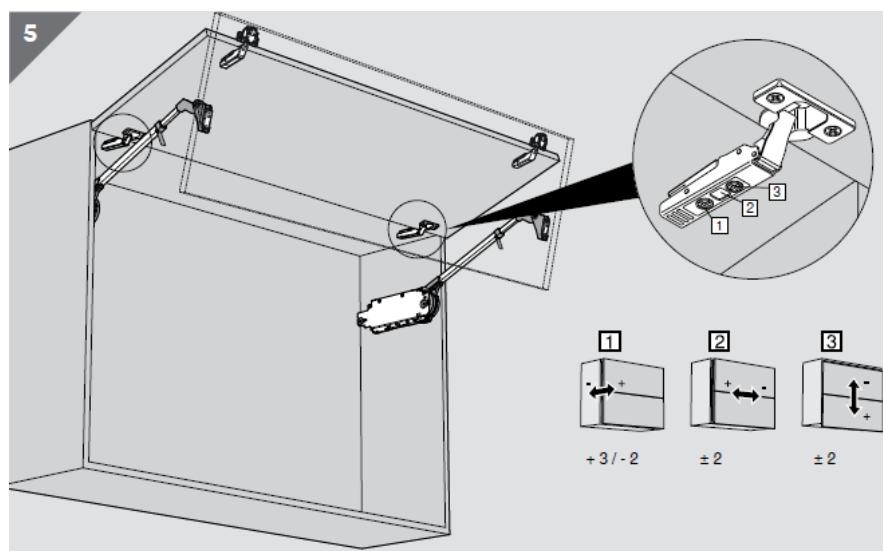


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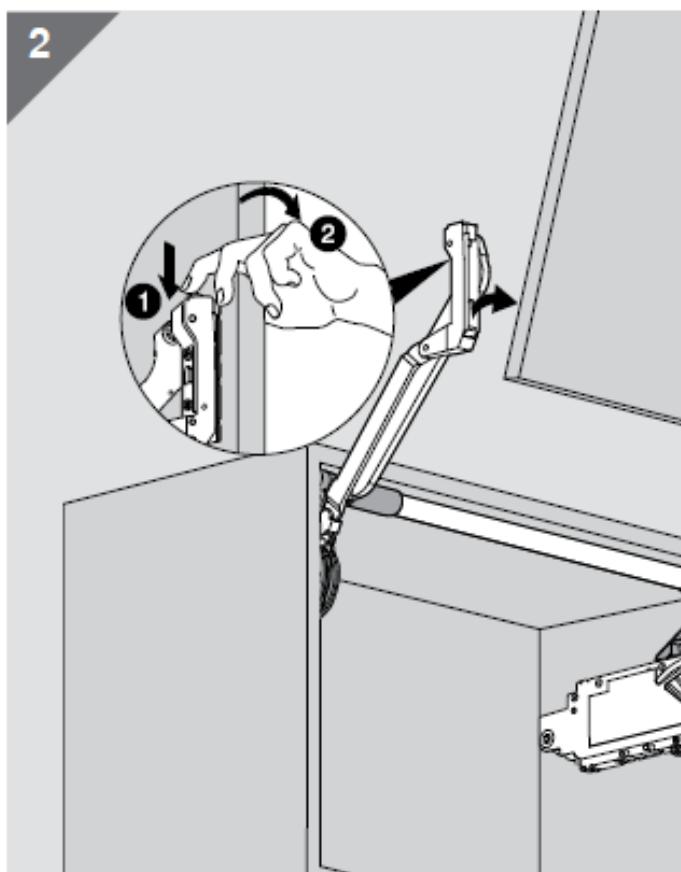
Figure 42-Disassembly of flap HF



4.6 ADJUSTING THE FRONTS AND LIFT MECHANISM HF



4.7 ASSEMBLY / DISASSEMBLY OF FLAP HL



<https://www.blum.com/de/de/produkte/klappensysteme/aventos-hl/verarbeitung-montage/>

Illustration 46-Disassembly of flap HL

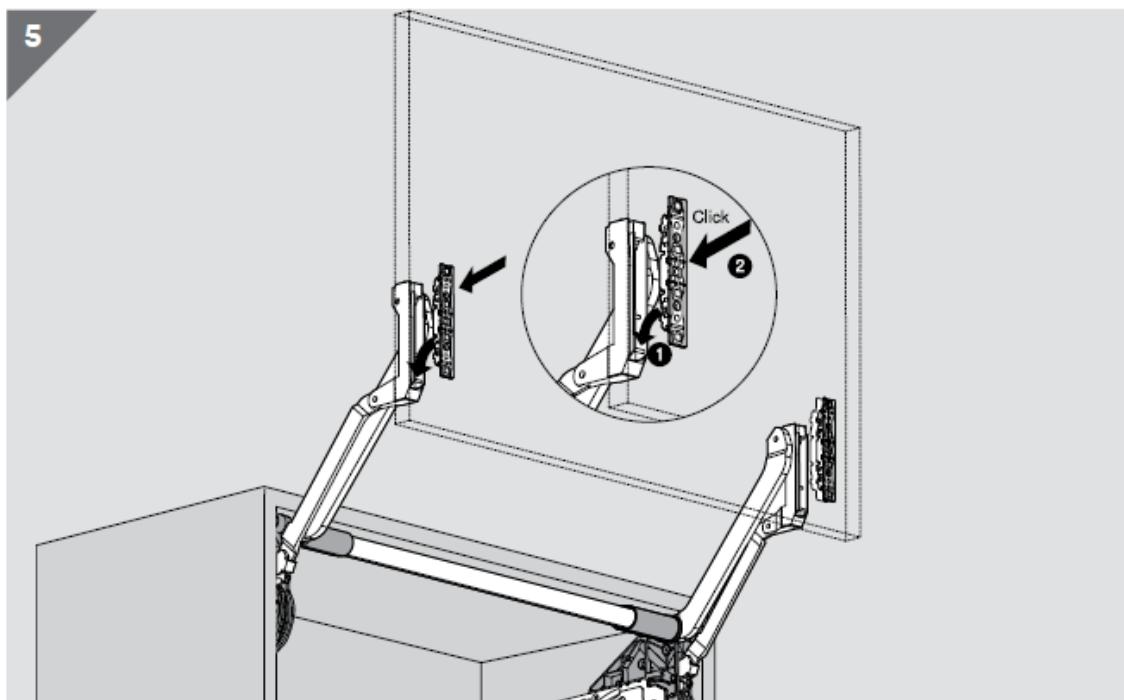
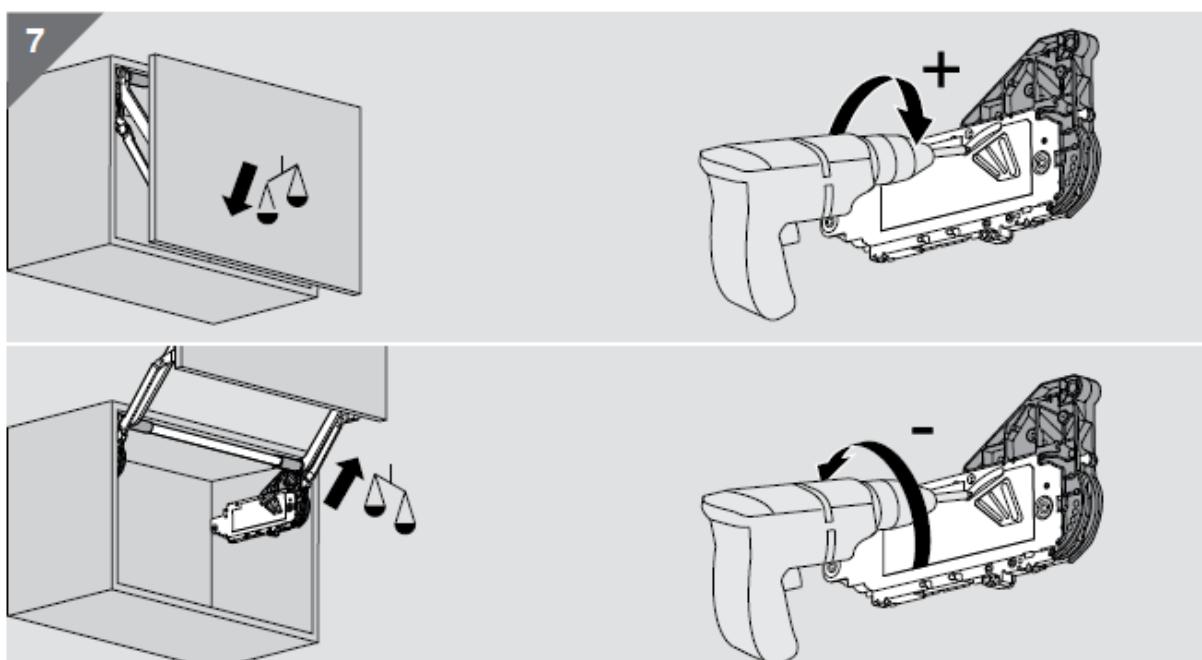
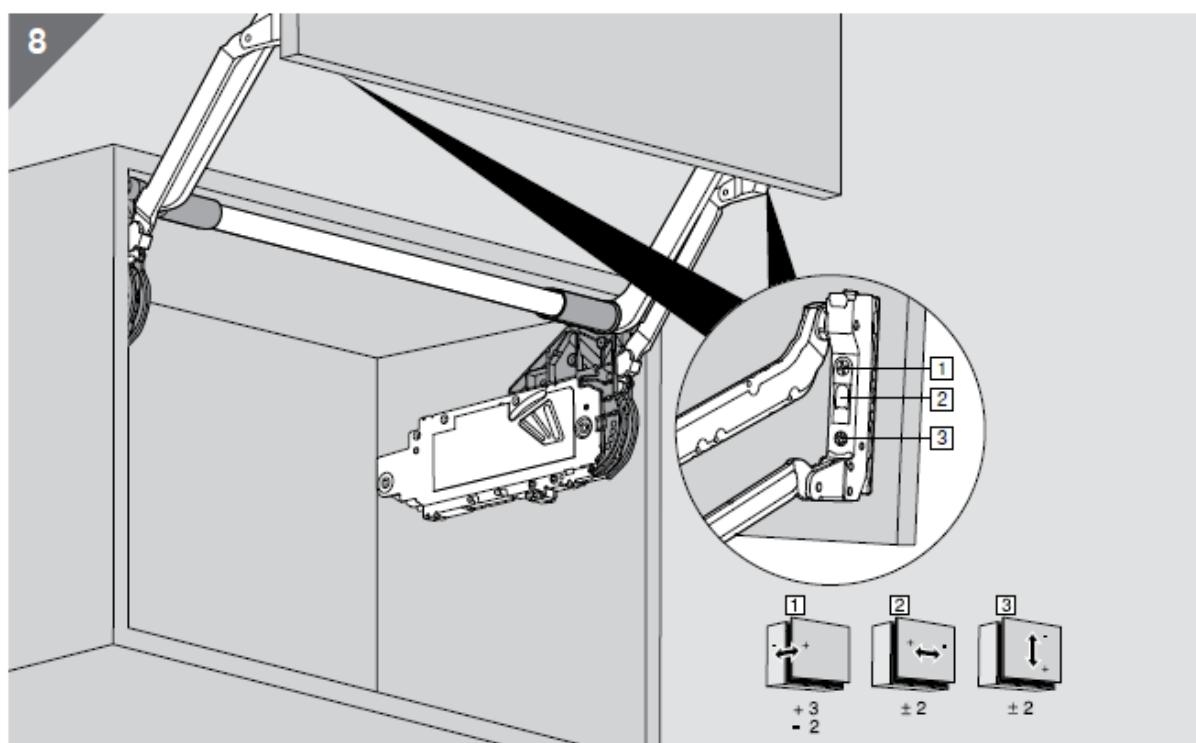
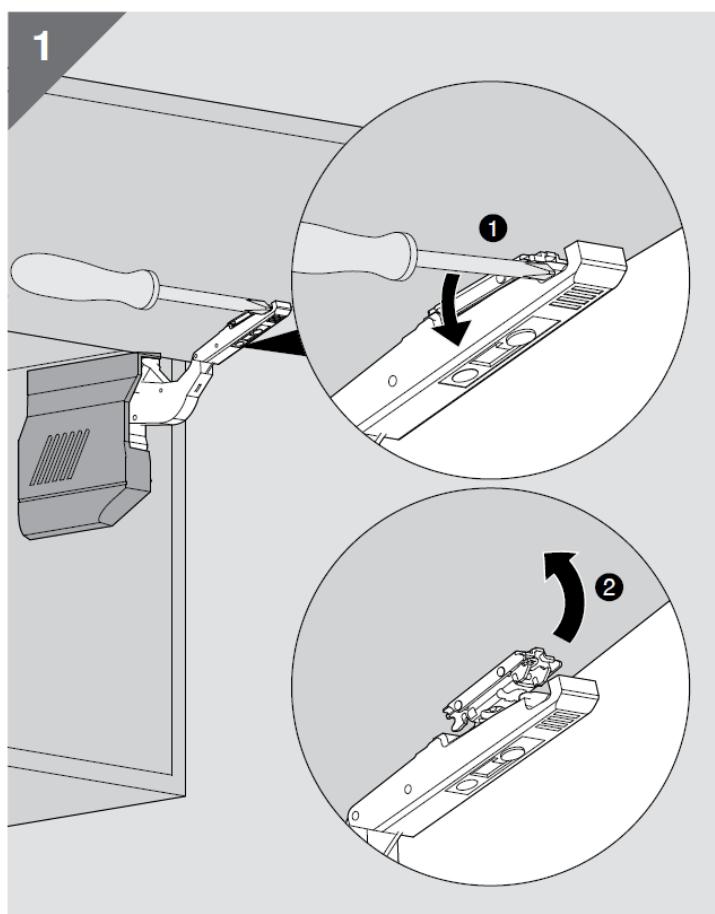


Illustration 47-Assembly of flap HL

4.8 ADJUSTING THE FRONTS AND LIFT MECHANISM HL

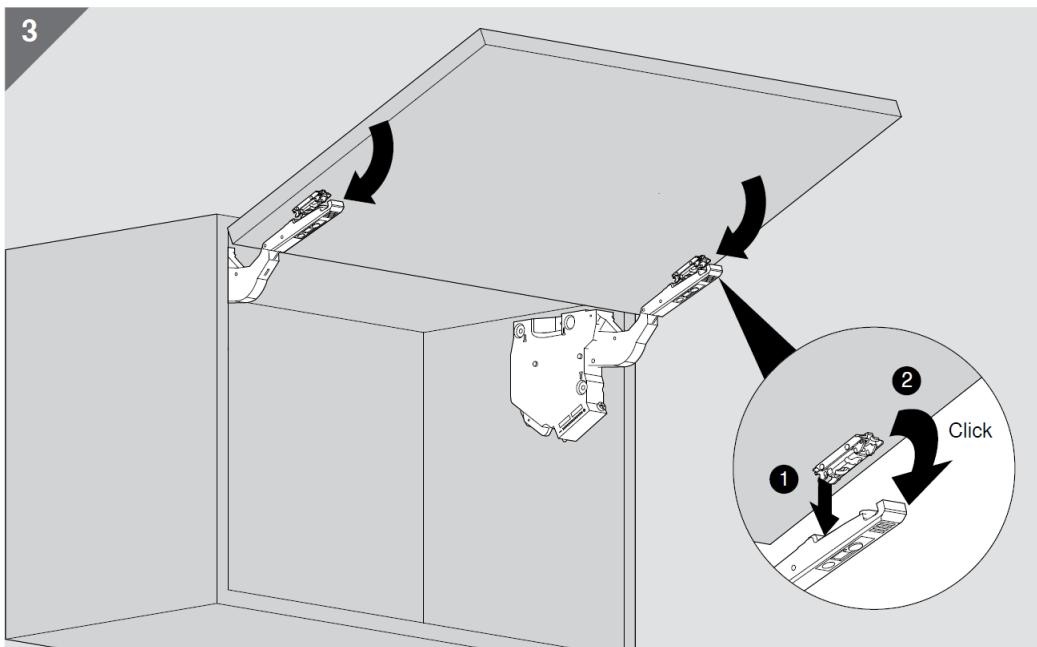


4.9 ASSEMBLY / DISASSEMBLY OF FLAP HK-S

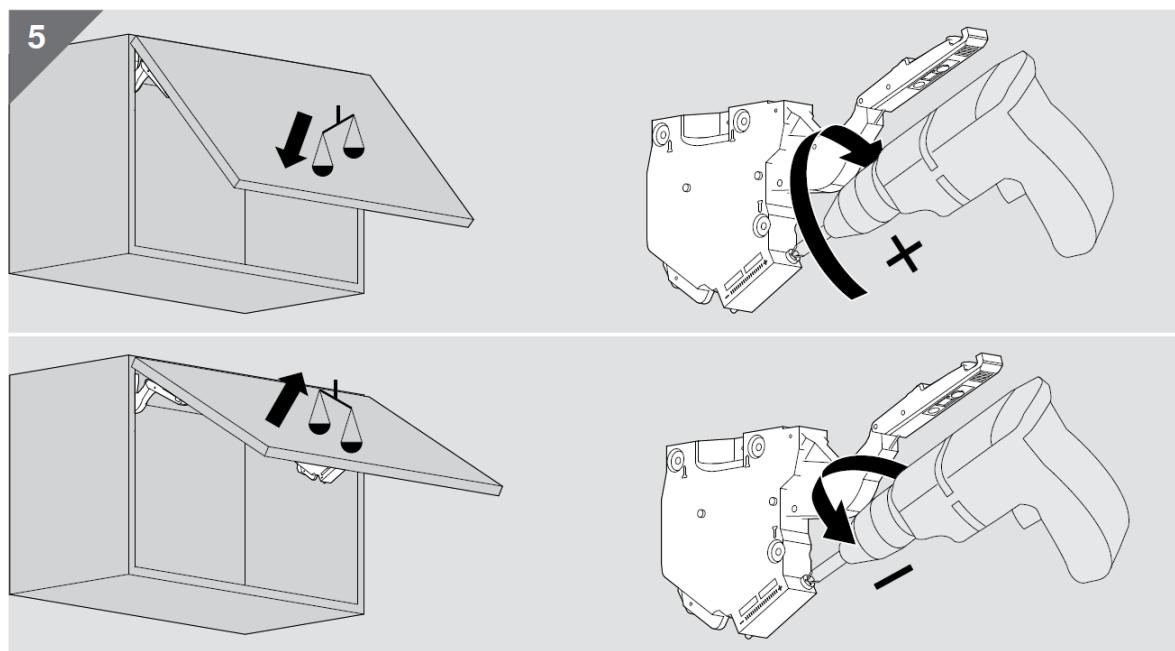
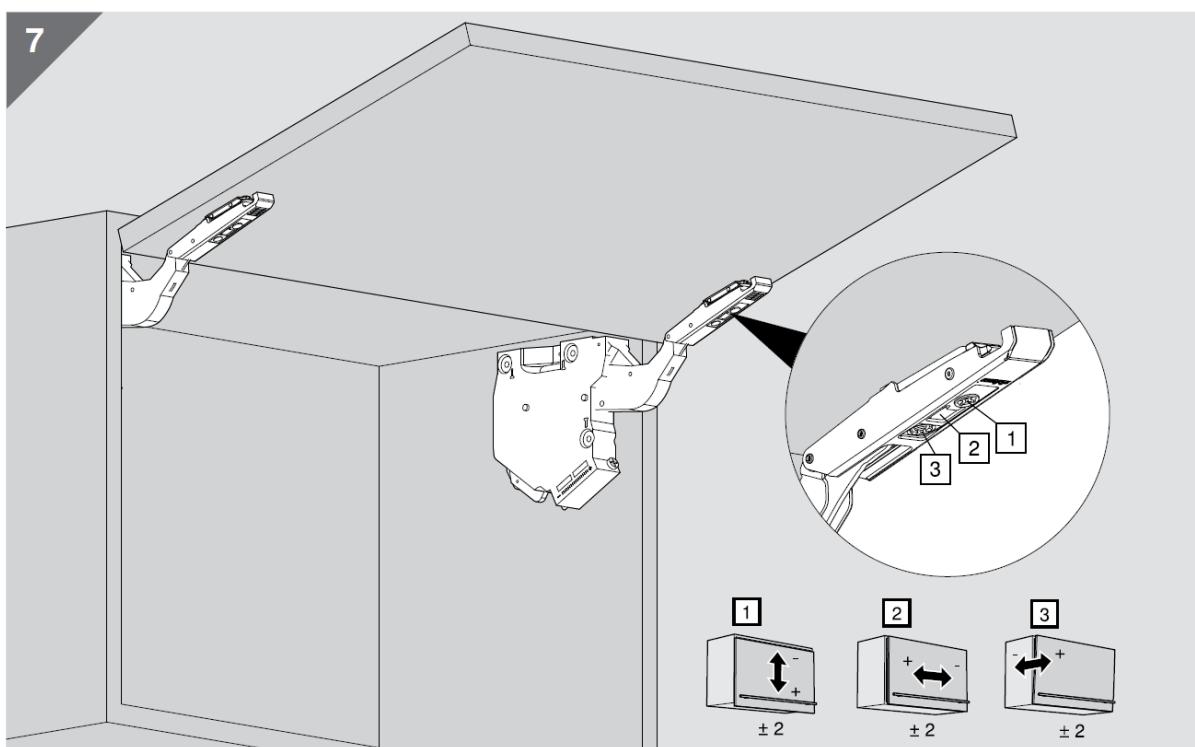


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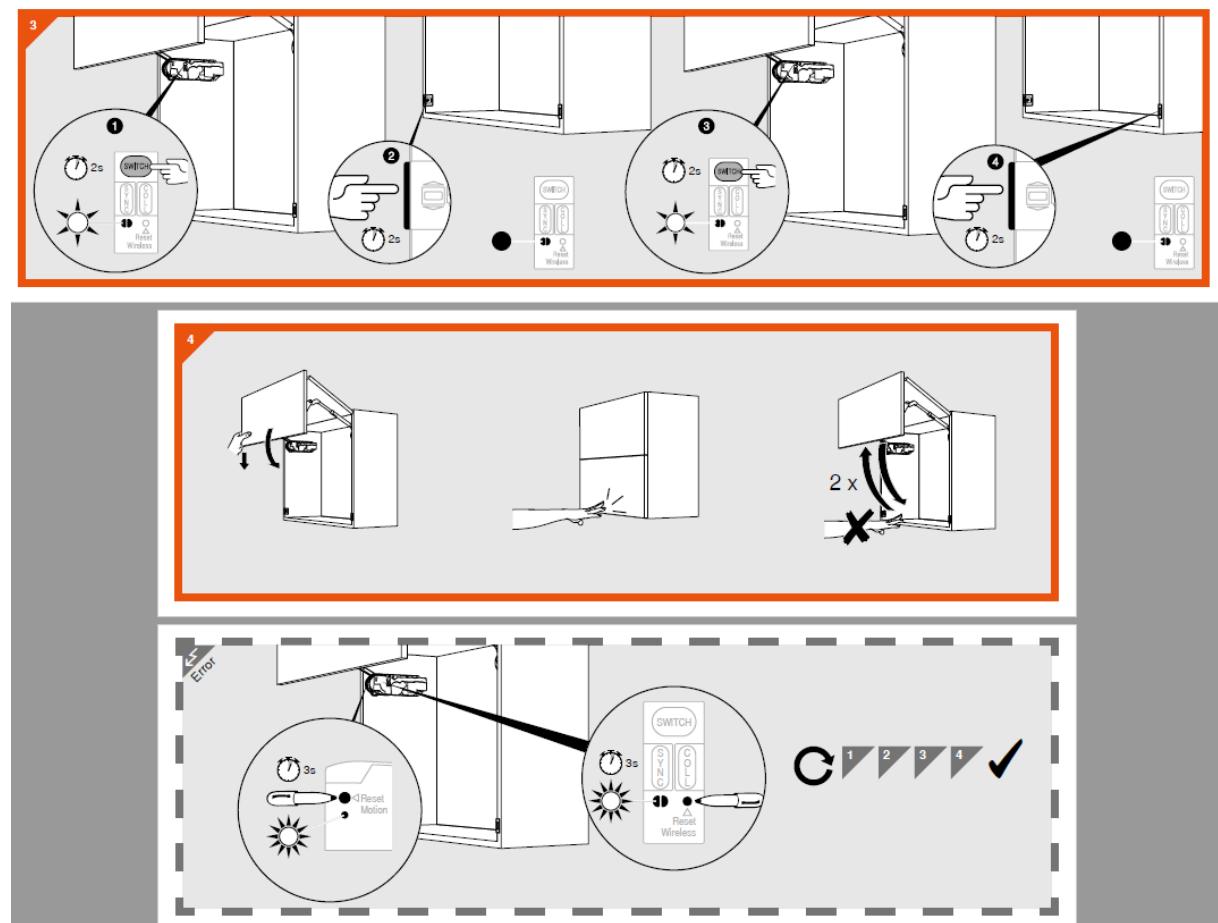
Illustration 50-Disassembly of flap HK-S



4.10 ADJUSTING THE FRONTS AND LIFT MECHANISM HK-S

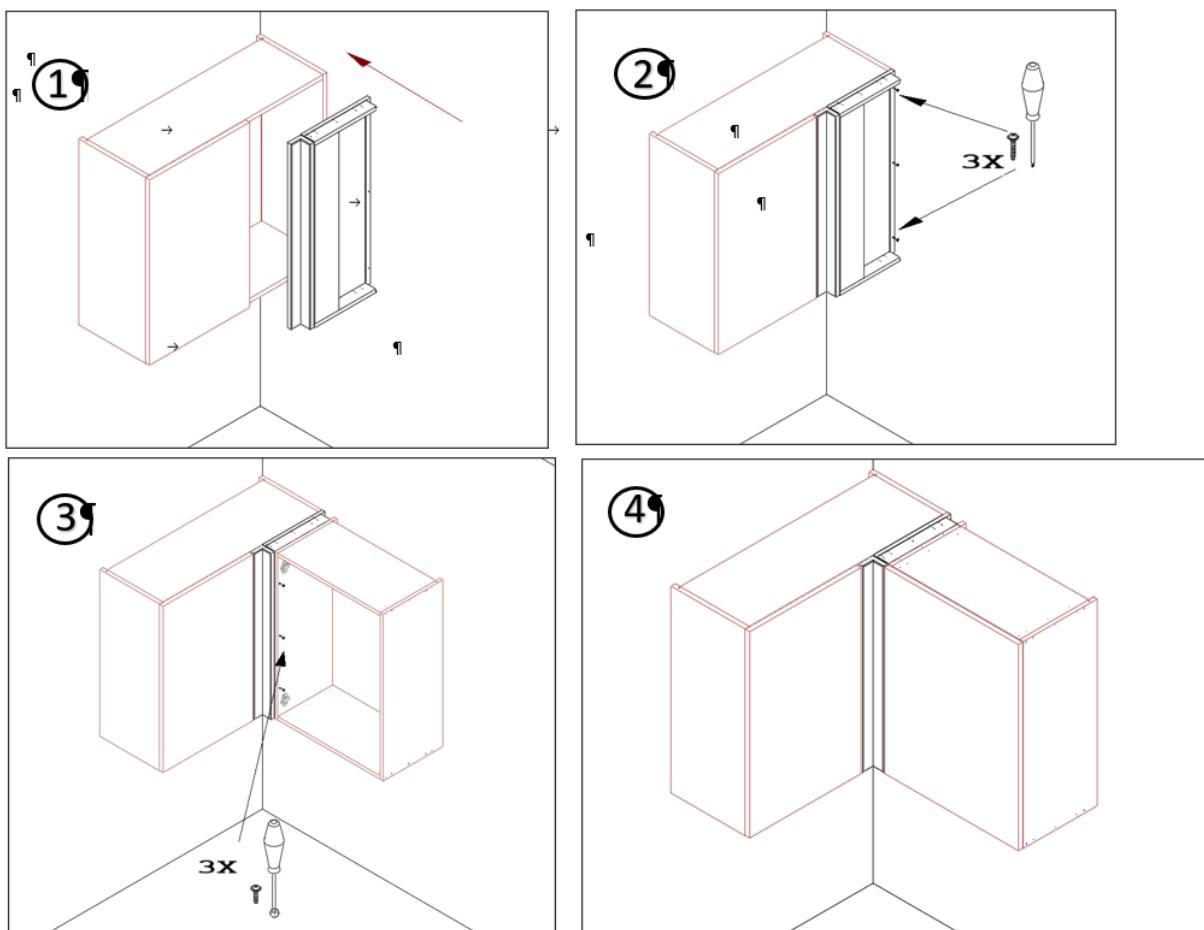


4.11 SERVO-DRIVE WALL CABINETS



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4.12 FILLERS CORNER WALL UNIT



5 SIDE CABINETS

To prevent tipping over, side cabinets must be fixed to the wall with a metal bracket.

It is strongly recommended that the side cabinets in particular, are firmly fixed in place, as tipping over can result in serious damage to property and personal injury.

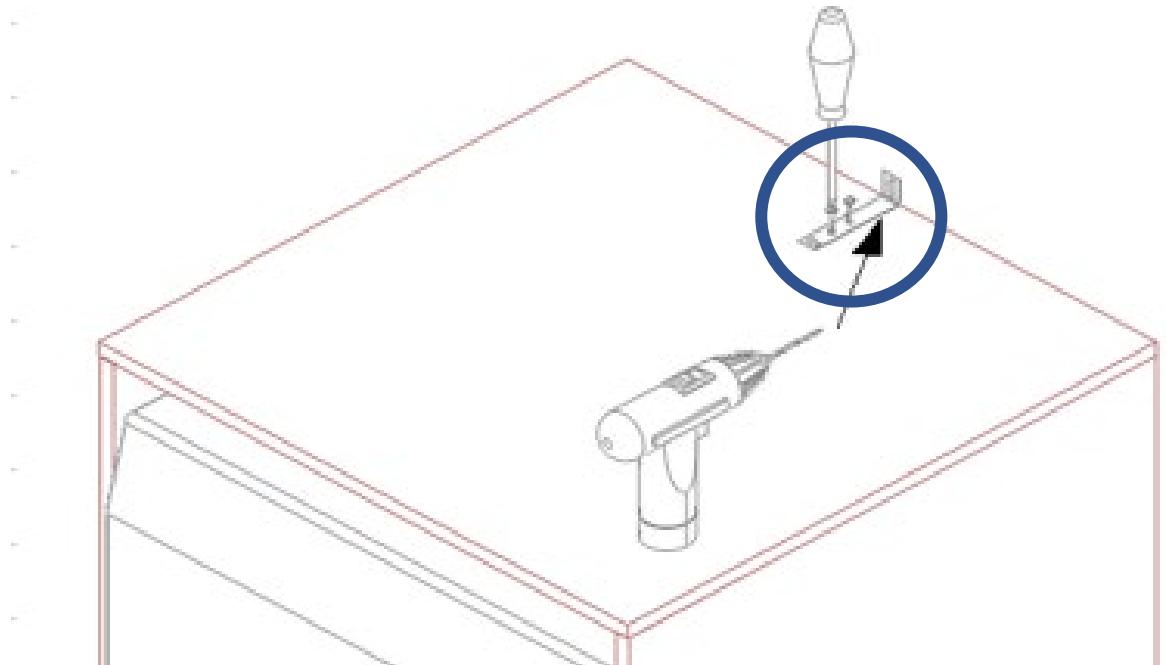
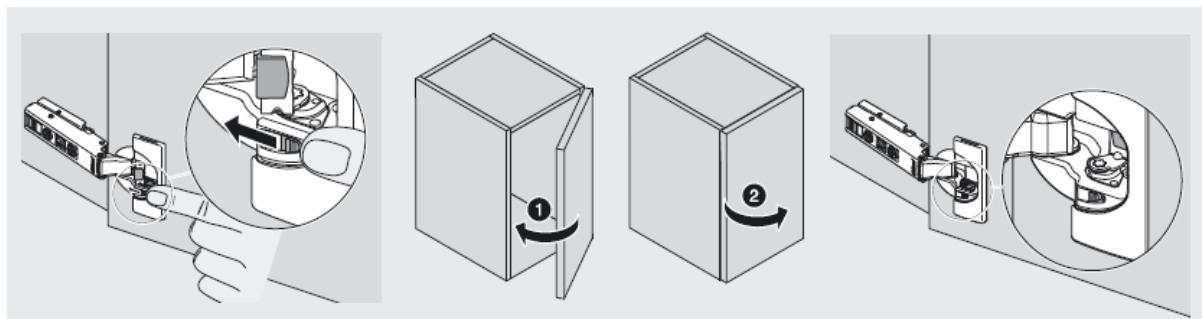


Illustration 54-Bracket to prevent tipping over

Use the short screws to fix the bracket to the top of the cupboard and the wall plug to fix it to the wall.

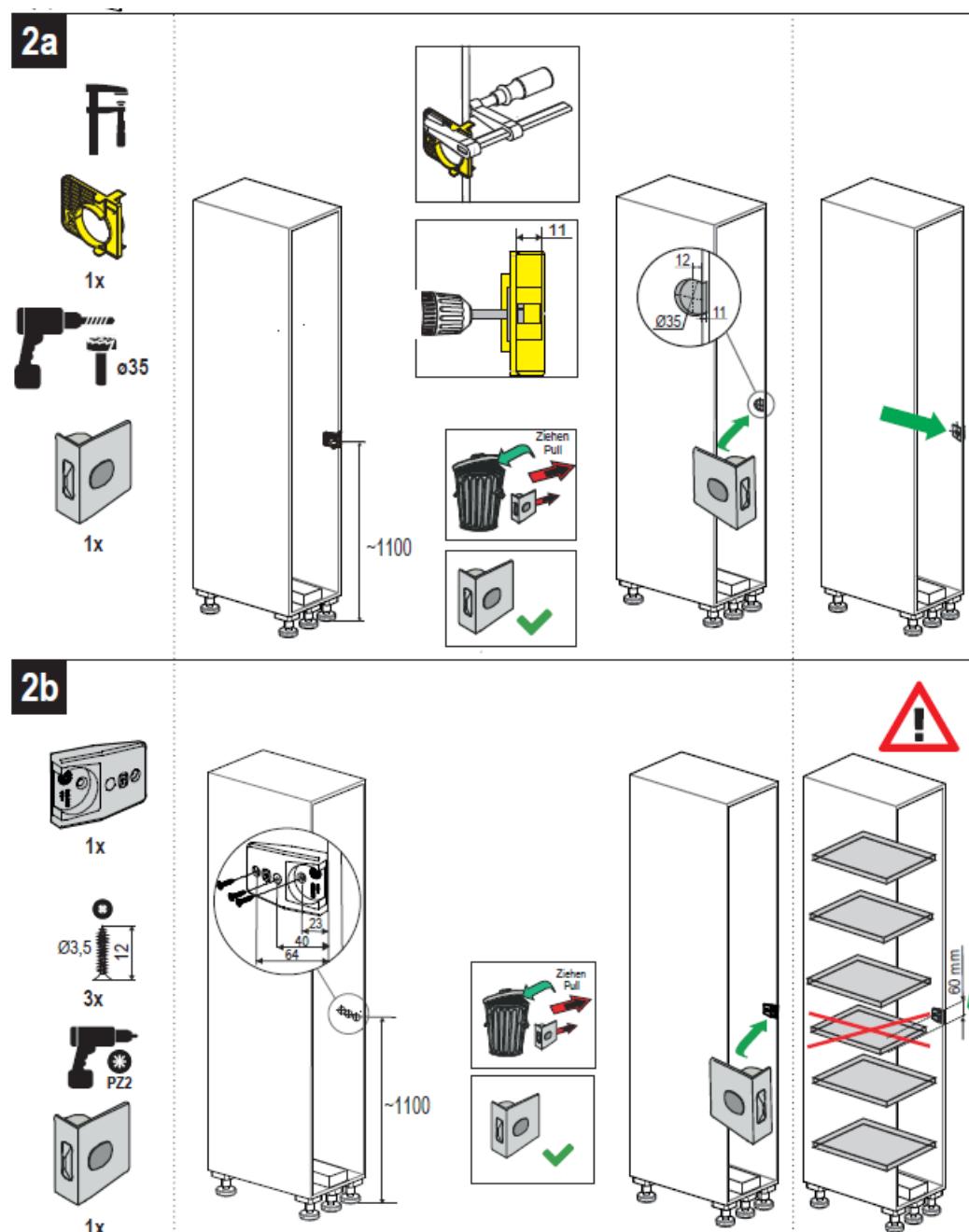
The material supplied must be checked regarding its suitability before use. Depending on the properties of the wall, other solutions may be necessary. You have to source these yourself.



5.1 ETOUCH + FOR PULL-OUT LARDER UNITS

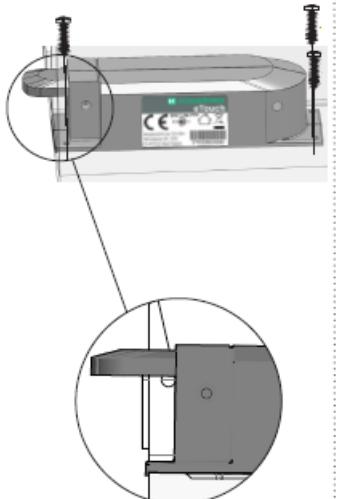
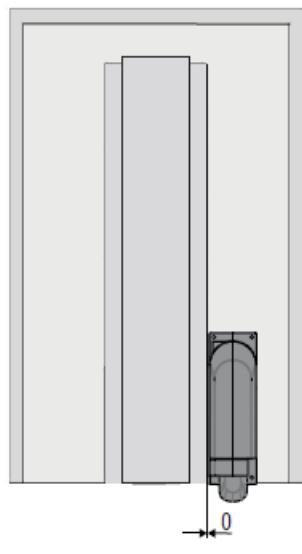
The position of the drive depends on the hardware model used. For the exact position, see the installation instructions included.

The procedure for attaching the radio sensor and other steps are, however, almost identical.

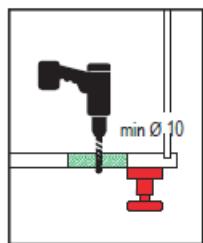
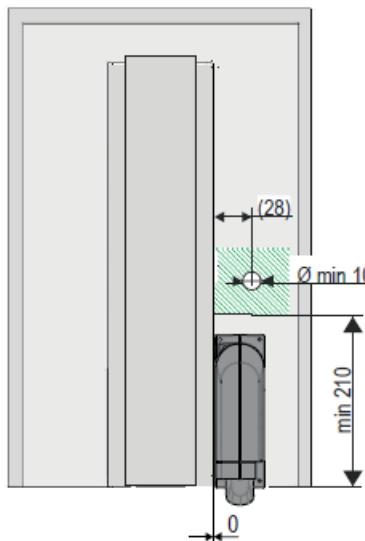


Side cabinets

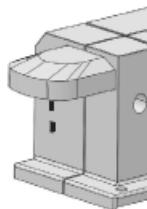
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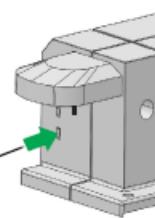
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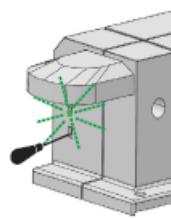
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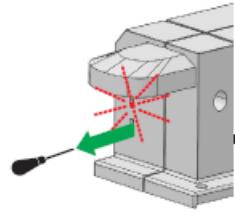
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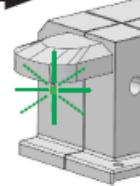
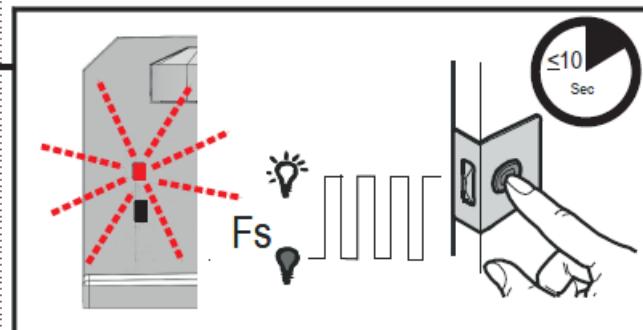
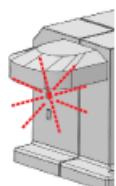
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3.

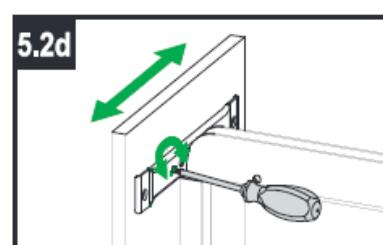
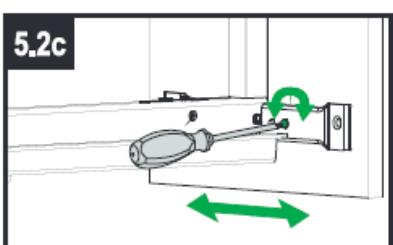
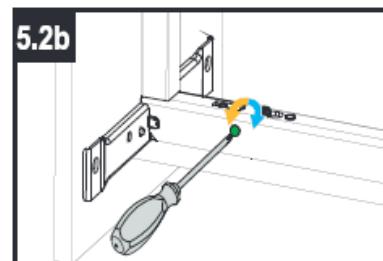
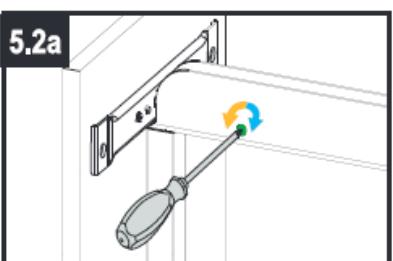
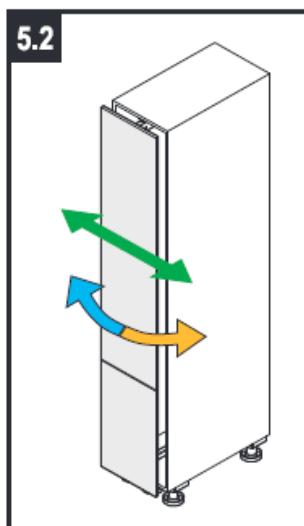
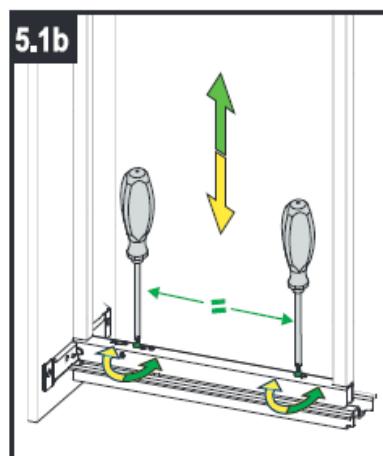
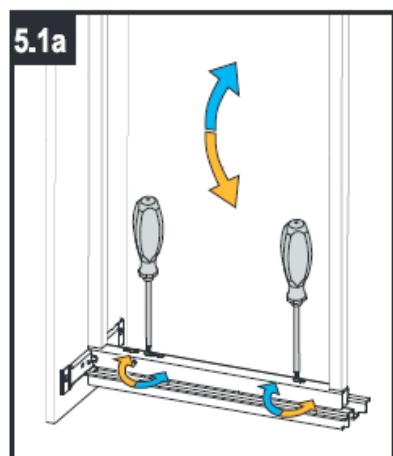
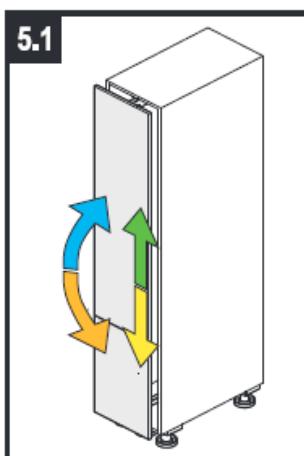
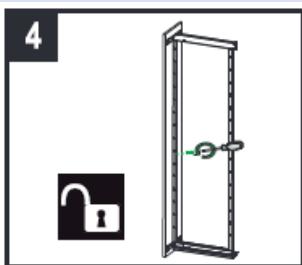


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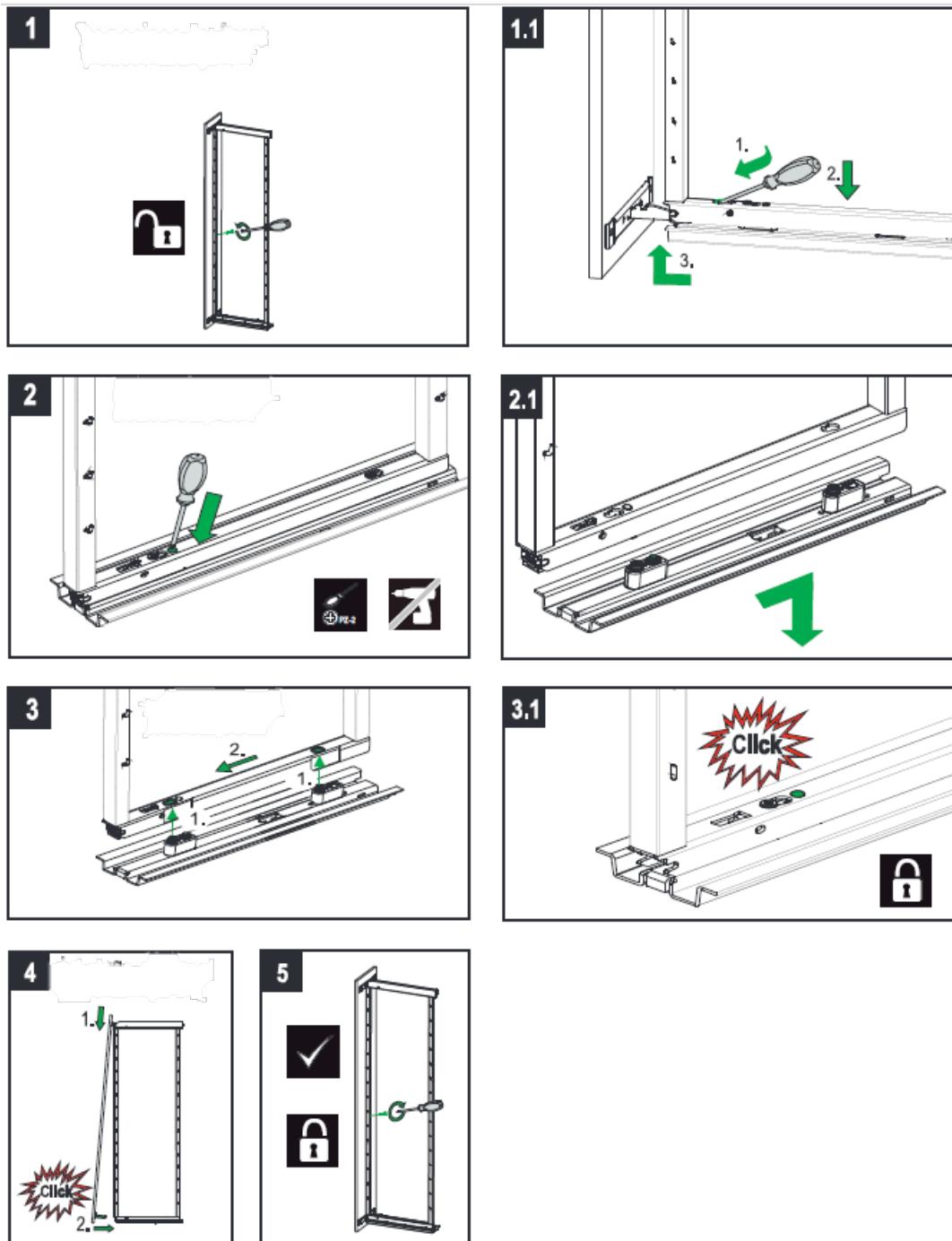


<https://support.kesseboehmer.world/kuechen-ausstattungen/features/etouch/etouchplus/>

5.2 DISPENSA CABINET

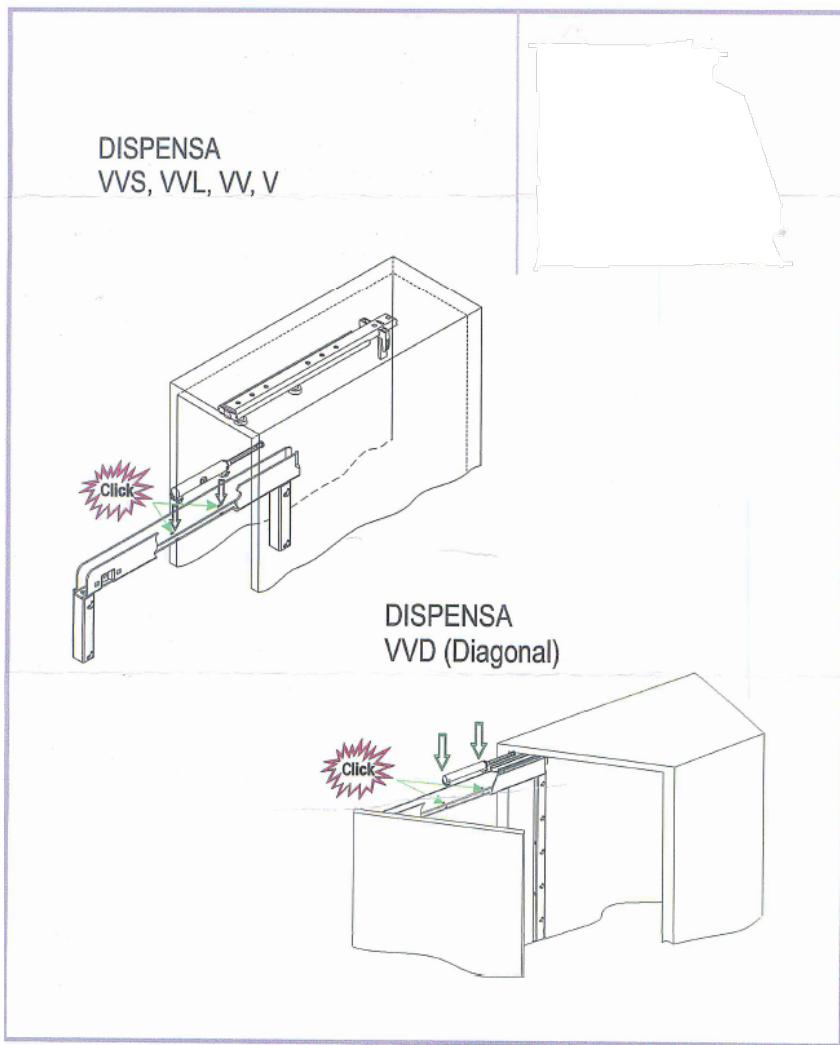


Base units



<https://support.kesseboehmer.world/kuechen-ausstattungen/hochschraenke/dispensa/dispensa-90/dispensa-90-vollauszugsbeschlaege/dispensa-vvs-x/>

Side cabinets

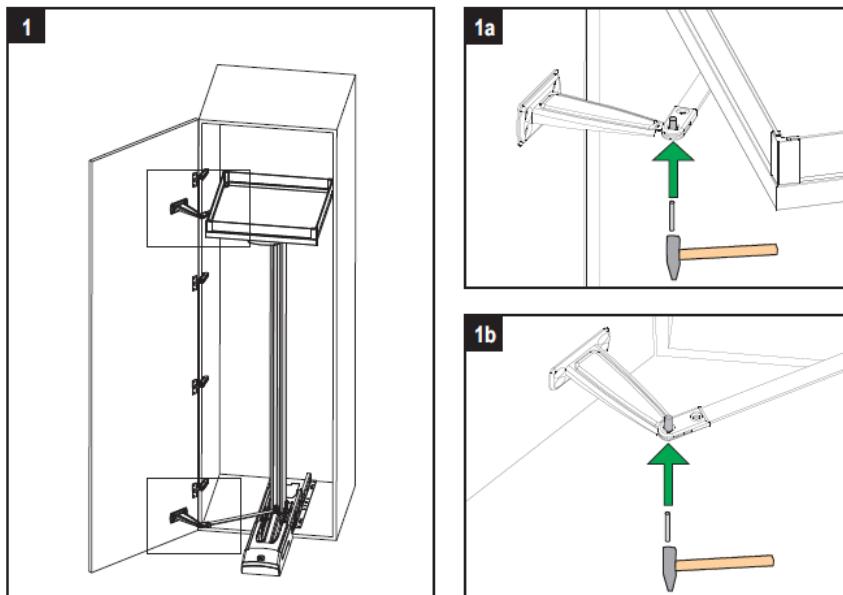


This will result in an automatic self-adjustment of the cabinet and it will close completely.

5.3 CONVOY/TANDEM CABINET

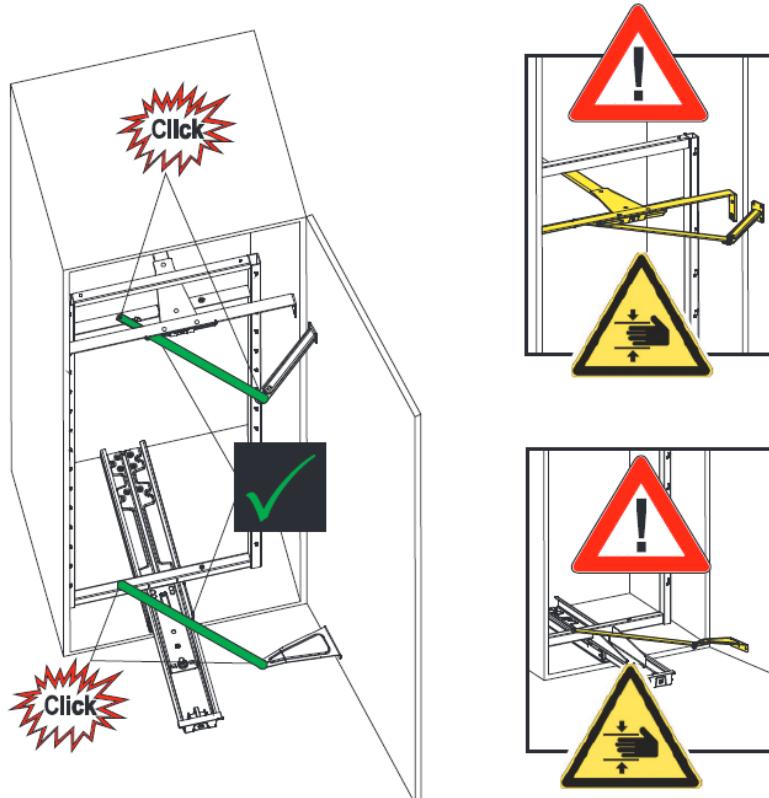
These two models have a normal door with concealed hinges and can be adjusted using these.

The door is connected with a metal arm between the door and the pull-out larder fitting.



<https://support.kesseboehmer.world/kuechen-ausstattungen/hochschraenke/convoy/convoy-premio/>

Illustration 60-Connecting arm Convoy



<https://support.kesseboehmer.world/kuechen-ausstattungen/hochschraenke/tandem/tandem-solo/>

Illustration 61-Connecting arm Tandem

5.4 SERVO-DRIVE FLEX FOR REFRIGERATORS



[https://www.blum.com/de/de/produkte/bewegungstechnologien
/servo-drive/servo-drive-flex/verarbeitung-montage/](https://www.blum.com/de/de/produkte/bewegungstechnologien/servo-drive/servo-drive-flex/verarbeitung-montage/)

1. Marking the mounting plate

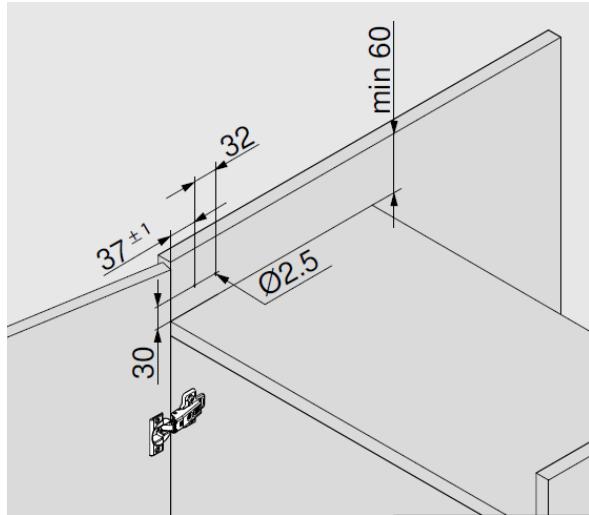
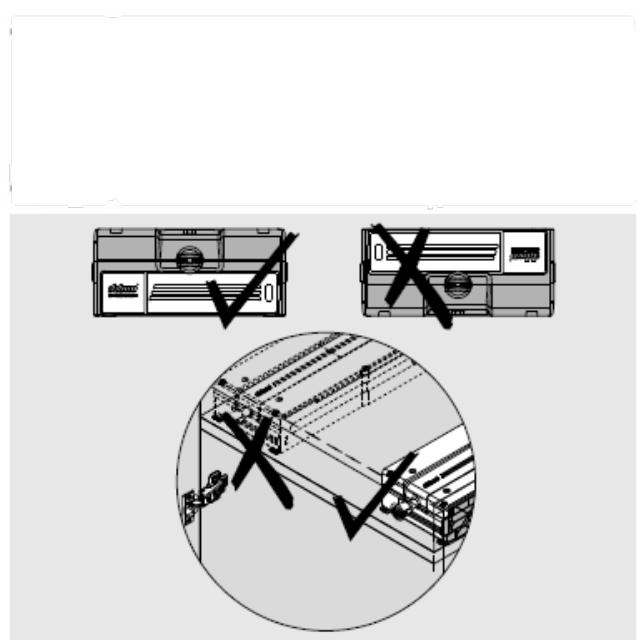
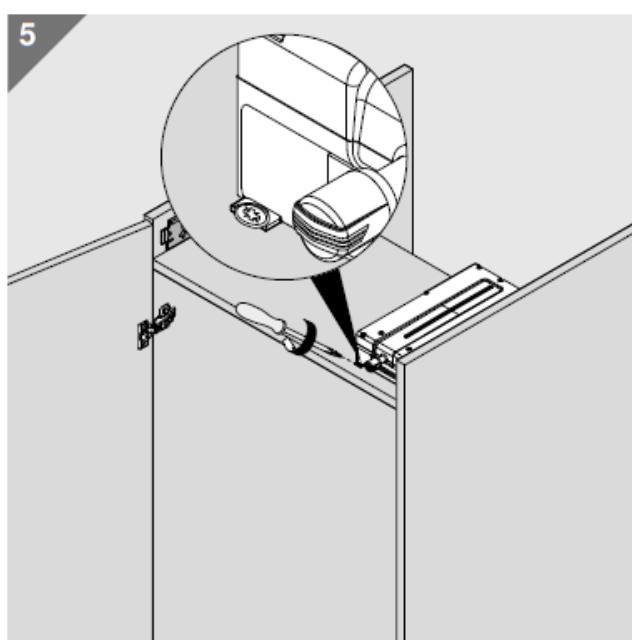
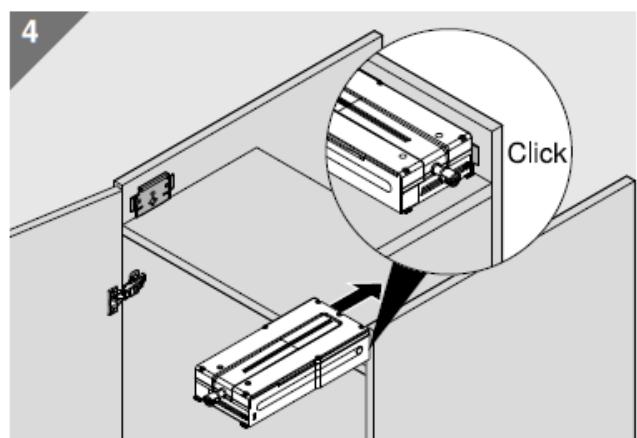
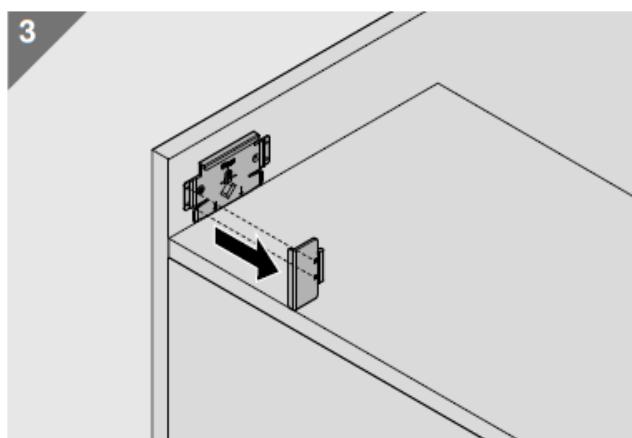
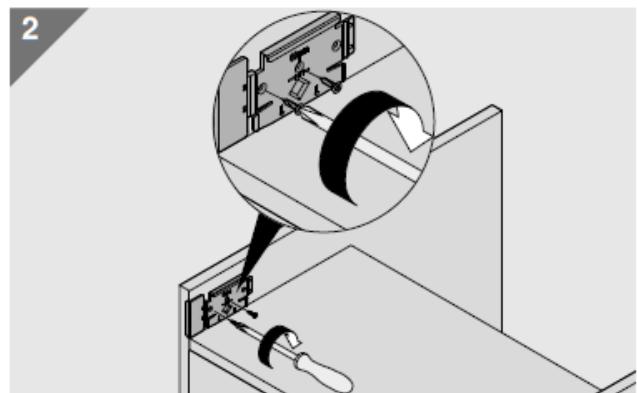
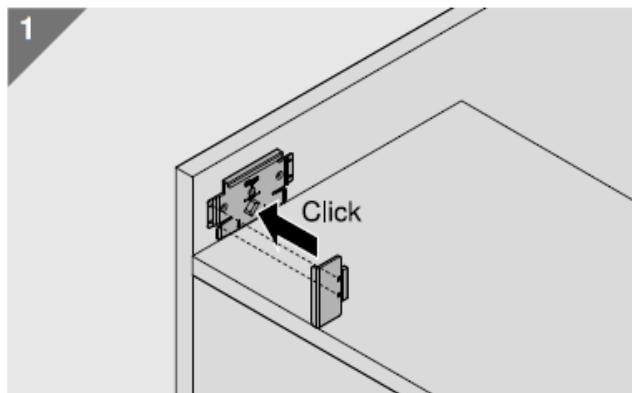
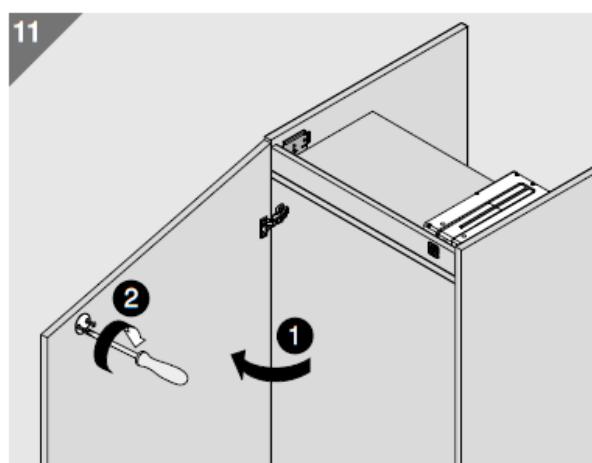
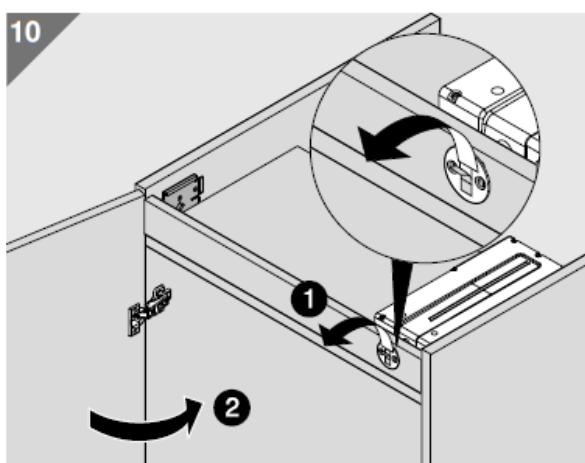
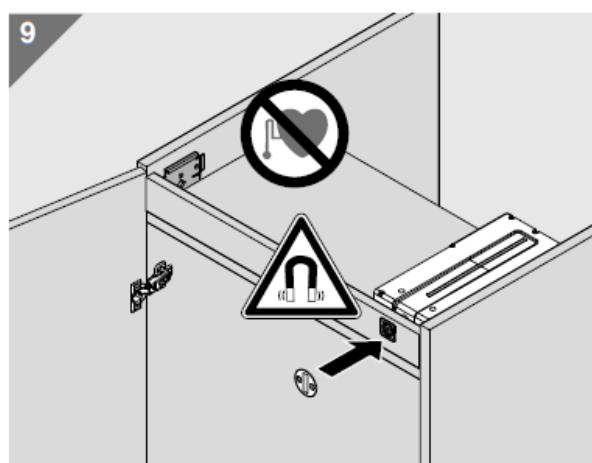
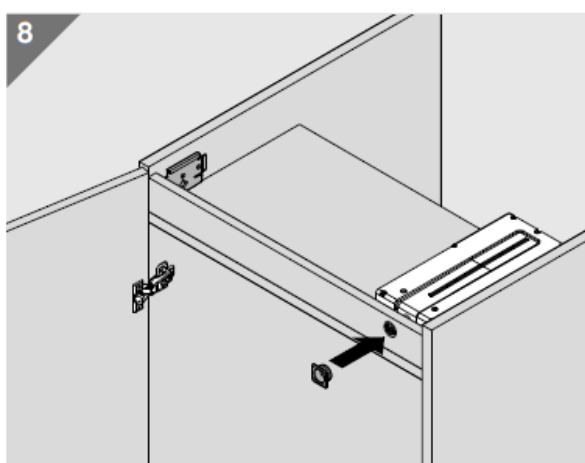
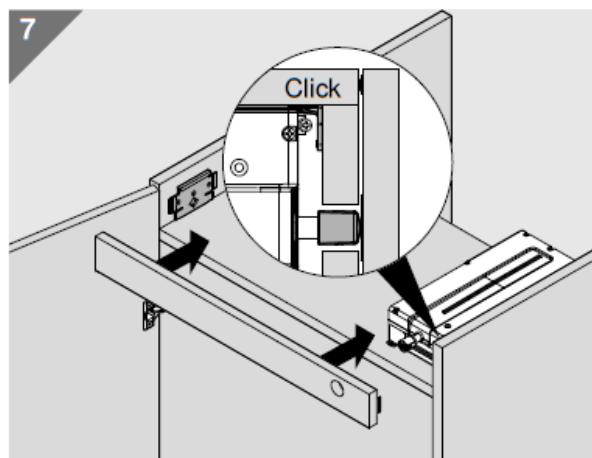
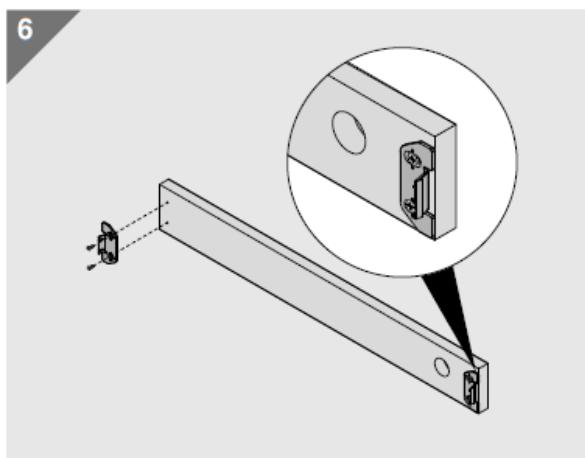


Illustration 63-Installation instructions Servo-Drive flex

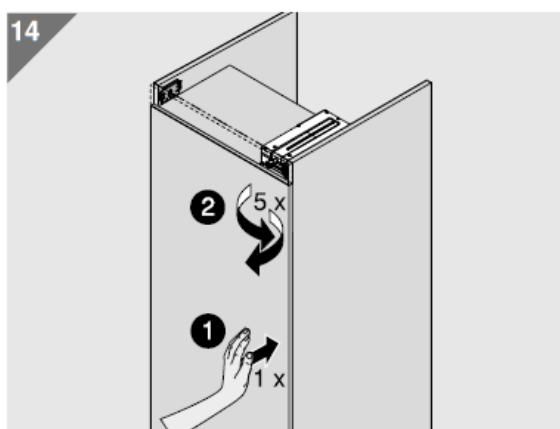
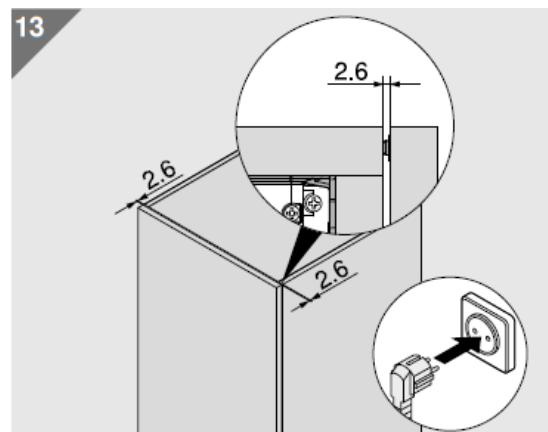
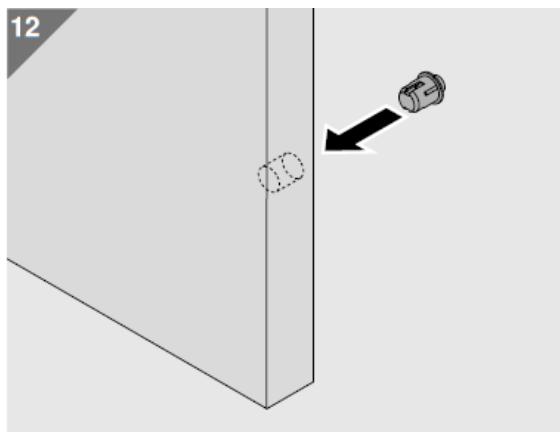
2. Assembly ServoDrive



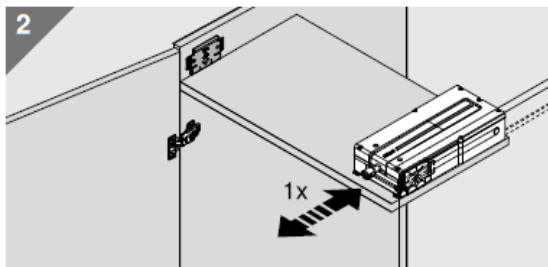
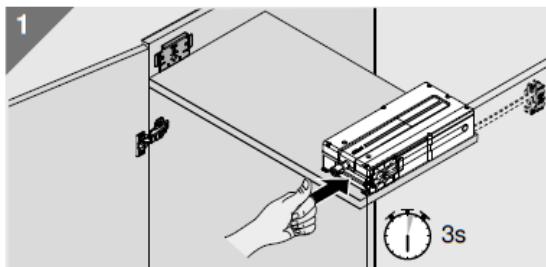
Side cabinets



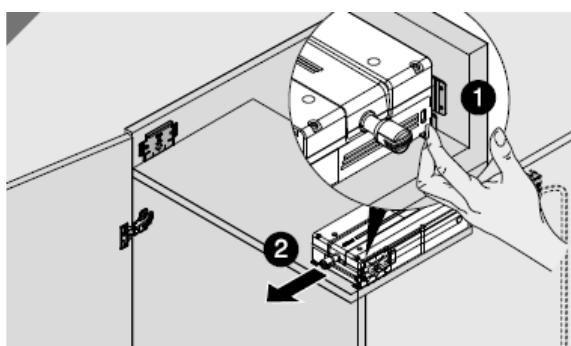
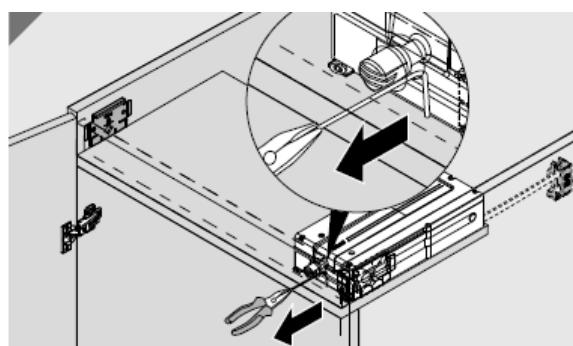
Base units



Resetting the ServoDrive



Disassembly ServoDrive



5.5 ADJUSTING THE TENSIONER

MONTAGEANLEITUNG



Abb./pic.1



Abb./pic.2

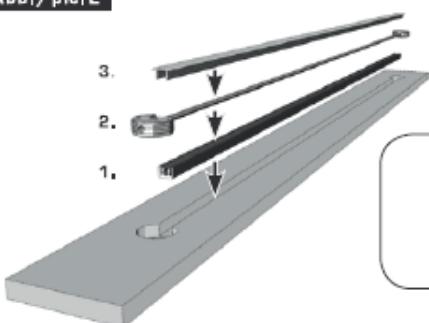


Abb./pic.3

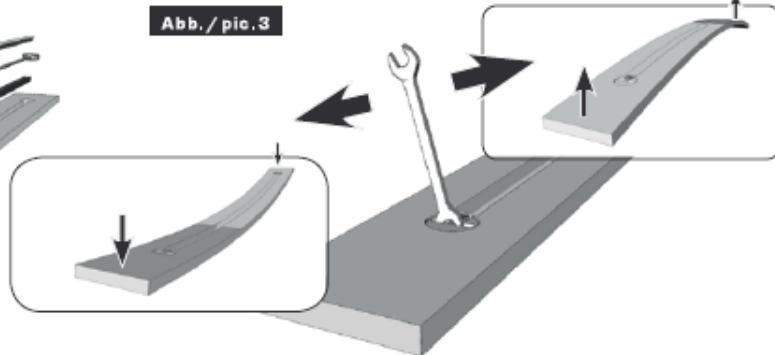


Abb./pic.4

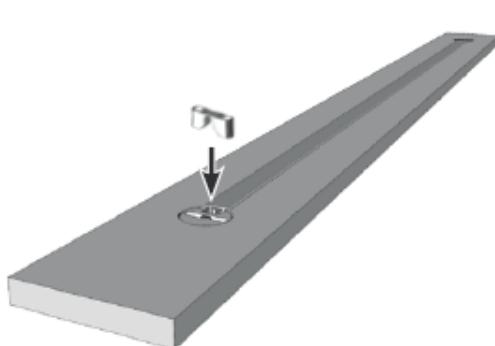


Abb./pic.5

